

# IRON PHENANTROLINE COLORIMETRIC ANALYZER

Compact online analyzer for measurement of iron in water

## APPLICATION FIELDS

- Drinking water
- Iron removal processes and residual coagulant monitoring
- Industrial wastewater
- Measurement of effluents and wastewaters
- Boiler feed water
- Corrosion control
- Cooling water
- Surface water

## ADVANTAGES / FEATURES

### • Different compartments

To ensure complete separation between the electronics (upper case) and the wet part (lower case).

### • Two reagents configuration, low reagent consumption

Minimum operating cost by small reagent consumption, only 1L R1 / 2L R2 (0.26 / 0.53 US.gal) for the 16 mm cell / 2L / 4L (0.53 / 1 US.gal) for the 26 mm cell of each reagent every 30 days with 15 minute analysis frequency.

### • Automatic calibration / validation / cleaning

Validation, cleaning and calibration are standard features which significantly reduce downtime and operator intervention ensuring the most accurate results are obtained. Free selectable validation, cleaning and calibration intervals.

### • Wide measuring range

The determination ranges of the Iron Analyzer vary from trace  $\mu\text{g/L}$  to 200  $\text{mg/L}$  using internal dilution module.

### • Factory tested, ready for installation and operation

Just connect the power, sample, and reagent lines and the analyzer is fully operational.

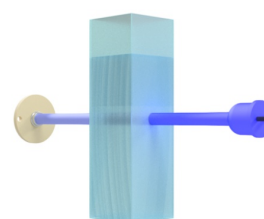


### • Color touchscreen user interface

The colorimeter is equipped with a graphic touchscreen interface showing measured values and status information. Easy access to menus and functions. Integrated datalogger with USB download.

### • Measurement principle

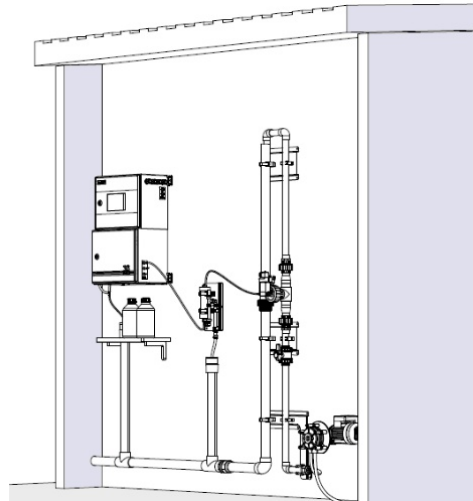
In a slightly acidic buffered solution, 1,10-phenanthroline and ferrous ion react to form an orange color in proportion to the iron concentration. The Fe(II)-o-phenanthroline complex is quite stable and measured at 430 nm. The absorption intensity is proportional to the iron concentration in the sample. A reduction of Iron(III) to Iron (II) must first be carried out in order to measure both iron species.



## TECHNICAL SPECIFICATIONS

Measured parameter	Fe <sup>2+</sup> , Fe <sup>3+</sup> , Total Dissolved Iron (ppb, ppm, mg/l).
Measuring principle	Differential colorimetric absorbance.
Measuring range	0.02 to 3 ppm (26 mm cell) 0.05 to 7 ppm (16 mm cell) up to 200 mg/L with internal dilution
Reproducibility	± 0.02 ppm or ± 5%, whichever is greater (26 mm cell) ± 0.05 ppm or ± 5%, whichever is greater (16 mm cell)
Analysis Frequency	Freely programmable, batch near-continuous analysis.
Cycle time	8-10 minutes, including conditioning before analysis cycle and rinsing after measuring.
Reaction cell	Temperature heated
Sample	Pressure-free vessel Temperature: 5 - 50 °C (41 - 122 °F) Flow Rate: 80 to 500 mL/min Connection: 6 mm (¼-in.)
Drain	Pressure-free, atmospheric drain Connection: 12 mm (½-in.)
N° of streams	1, 2 with integrated switching valve
Dimensions (H x W x D)	604 x 380 x 242 mm (23.6 x 14.8 x 9.4 in)
Weight	Approx. 20 Kg (44 lbs)
Power Supply	Voltage: 100 - 240 VAC 50/60 Hz standard or 24 VDC (option) Power consumption: max. 80 VA
Outputs	2 x 4-20 mA outputs for measured data Modbus RTU RS485
Alarms	2 SPDT programmable potential free relays
Digital Input	Remote start/stop, start extra cycle, skip idle time, emergency stop
Working Temperature	5 - 45 °C (41 - 113 °F)
Humidity	10 to 90% RH (indoor use only)
Installation	Wall mount (standard), bench top support or panel mount (options).
Protection Grade	IP54

## INSTALLATION EXAMPLE



The analyzer is easily installed in a minimum amount of wall space.

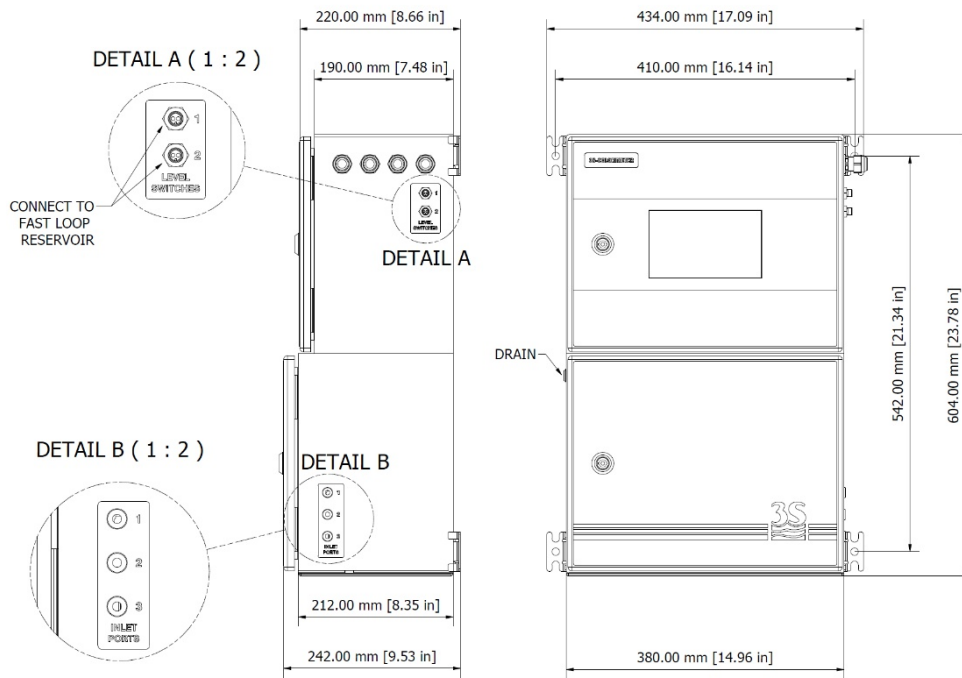
In the picture are included the optional accessories:

- a) A46ERLS000 - Fast Loop external reservoir with level switch
- b) A46SF10020 - Filtration unit 100 micron 230 VAC (other mesh size and input voltages available)
- c) A46SPP0000 - Sampling Pump

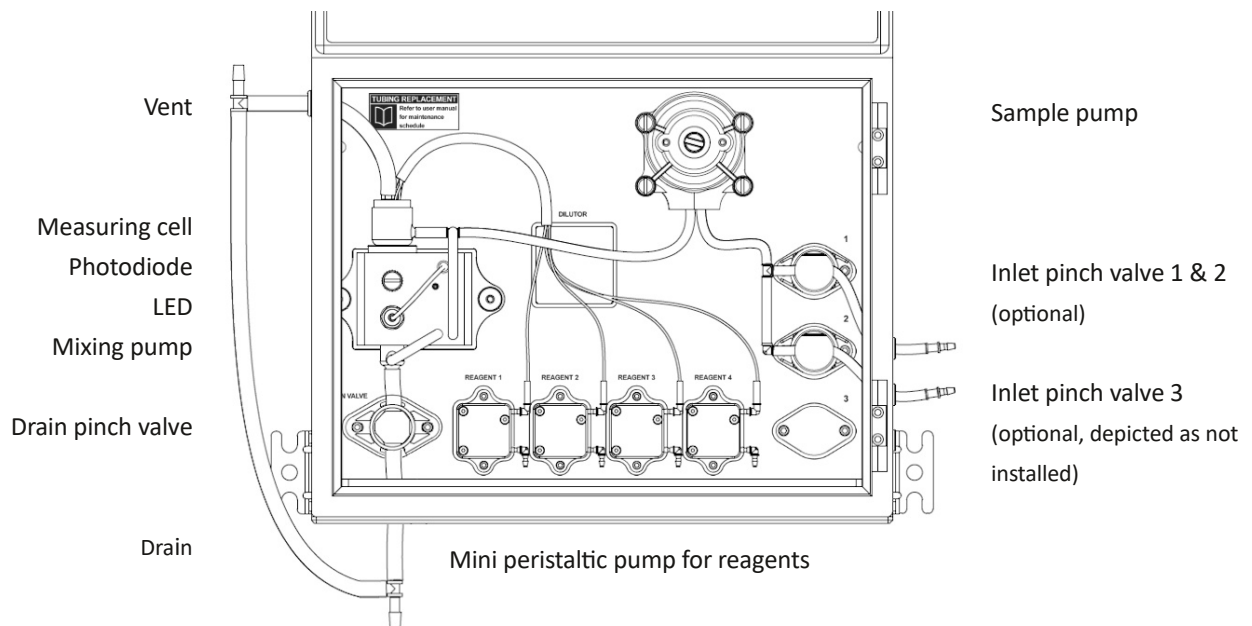
Other accessories, including external dilutors to increase the analyzer range and different kind of sample reservoirs are also available. See our website for more info.



## TECHNICAL DRAWING



## HYDRAULIC COMPARTMENT VIEW



## PRODUCT CODES

CL3-2-430-0-16-FE	Colorimeter Iron Phenantroline, one inlet port, 16 mm cell
CL3-2-430-2-16-FE	Colorimeter Iron Phenantroline, two inlet ports, 16 mm cell
CL3-2-430-3-16-FE	Colorimeter Iron Phenantroline, three inlet ports, 16 mm cell
CL3-2-430-0-26-FE	Colorimeter Iron Phenantroline, one inlet port, 26 mm cell
CL3-2-430-2-26-FE	Colorimeter Iron Phenantroline, two inlet ports, 26 mm cell
CL3-2-430-3-26-FE	Colorimeter Iron Phenantroline, three inlet ports, 26 mm cell