

Flexim FLUXUS G731ST-LT Ultrasonic Flowmeter



Steam Ultrasonic Flowmeter for Permanent Installation

Features

- Exact and highly reliable measurement of saturated and superheated steam for temperatures up to max. 180 °C by means of the clamp-on principle
- Synchronized channel averaging to reduce turbulence-related fluctuations of the measured value
- Physical quantities volumetric flow rate and mass flow rate available in a transmitter without additional steam calculator
- Installation and start-up do not require any pipe work and are carried out without any process interruptions and cooling down of the steam system
- Non-invasive, wear-free and pressure constant measurement
- Maintenance-free acoustic coupling using permanent coupling foil
- High measurement accuracy even at very low as well and high flow rates and independent of the flow direction (bidirectional)
- Automatic loading of calibration data and transducer recognition
- Bidirectional communication and support of common bus technologies (Modbus, Profibus PA, Foundation Fieldbus, BACnet)
- Advanced self-diagnosis and possibilities for event-based triggering of data recording for the supervision and control of critical processes
- Transmitter and transducers for use in hazardous areas are available
- Transmitter and transducers are separately calibrated (traceable to national standards)
- The measurement is zero point stable and drift free

Applications

- Food and beverage industry
- Pharmaceutical industry
- Chemical industry
- Manufacturing industries

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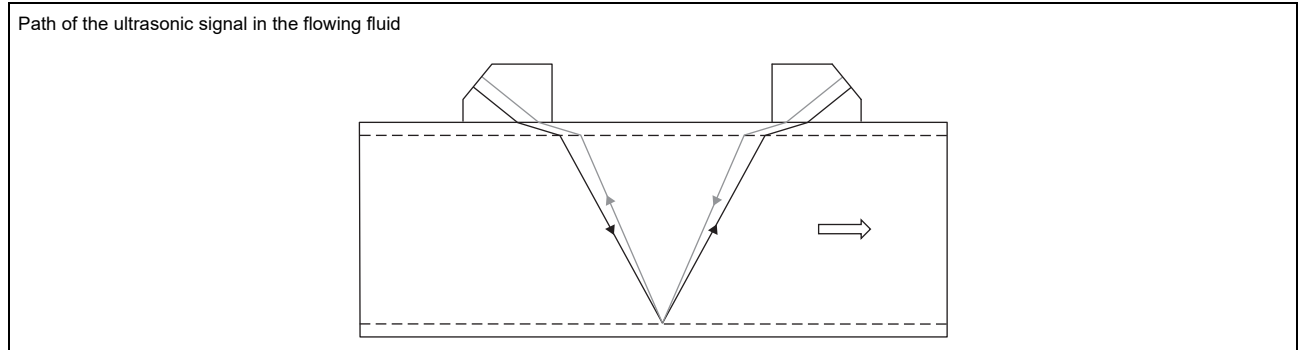
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Function

Measurement principle

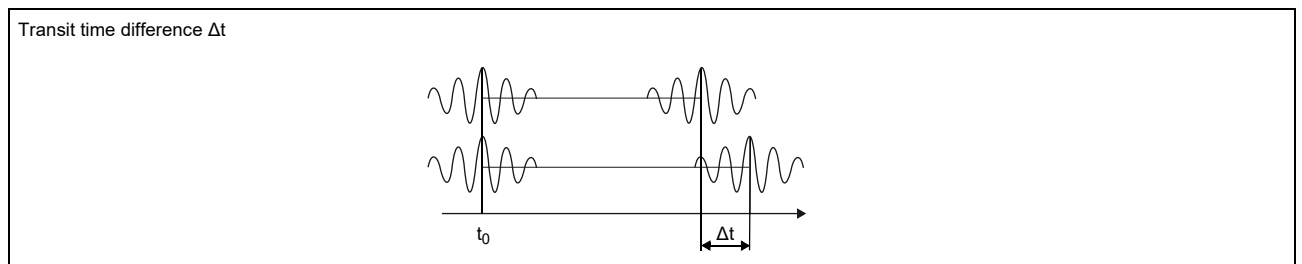
The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.



As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_{\gamma}}$$

where

- \dot{V} - volumetric flow rate
- k_{Re} - fluid mechanic calibration factor
- A - cross-sectional pipe area
- k_a - acoustic calibration factor
- Δt - transit time difference
- t_{γ} - average of transit times in the fluid

Calculation of mass flow rate

The mass flow rate is calculated from the operating density and the volumetric flow rate:

$$\dot{m} = \rho \cdot \dot{V}$$

The operating density of the fluid is calculated as the function of pressure and temperature of the fluid:

$$\rho = f(p, T)$$

where

- ρ - operating density
- p - fluid pressure
- T - fluid temperature
- \dot{m} - mass flow rate
- \dot{V} - volumetric flow rate

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

• **reflection arrangement**

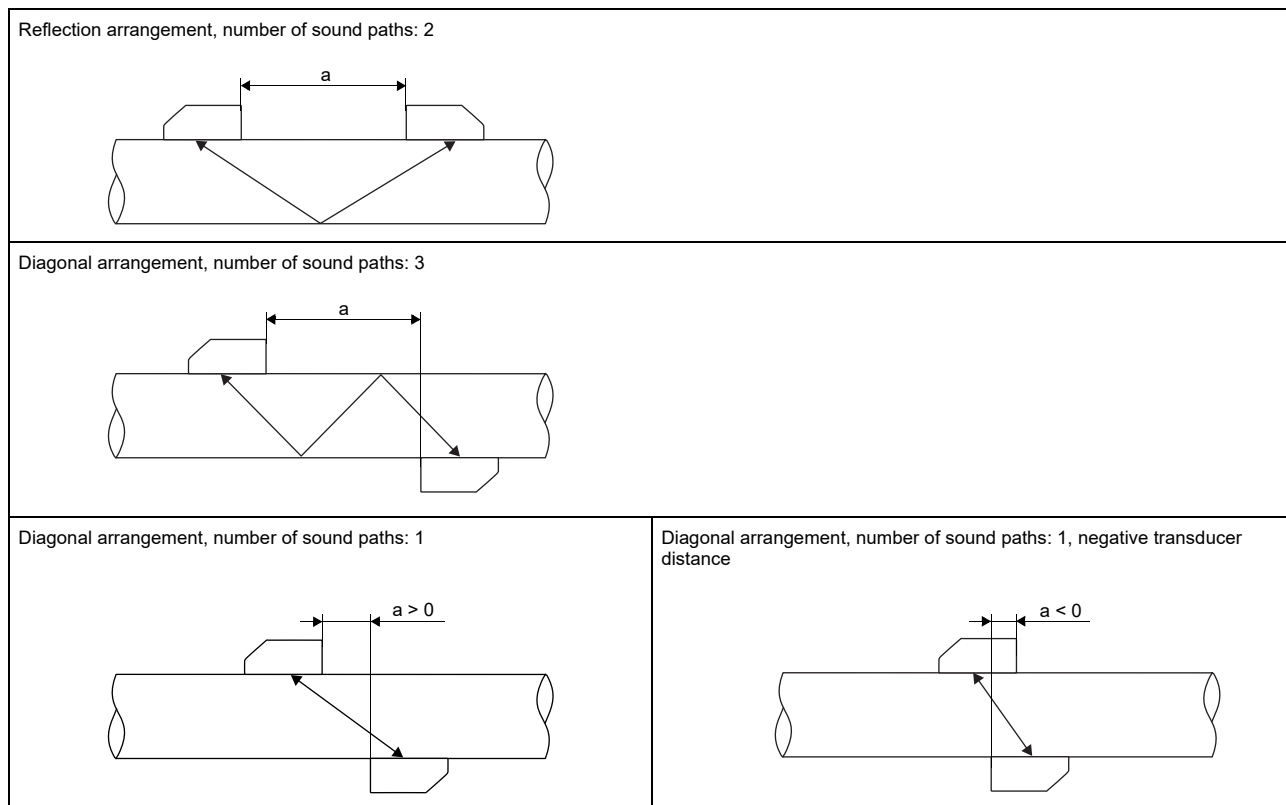
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

• **diagonal arrangement**

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In case of high signal attenuation by the fluid or pipe, diagonal arrangement with 1 sound path is used.

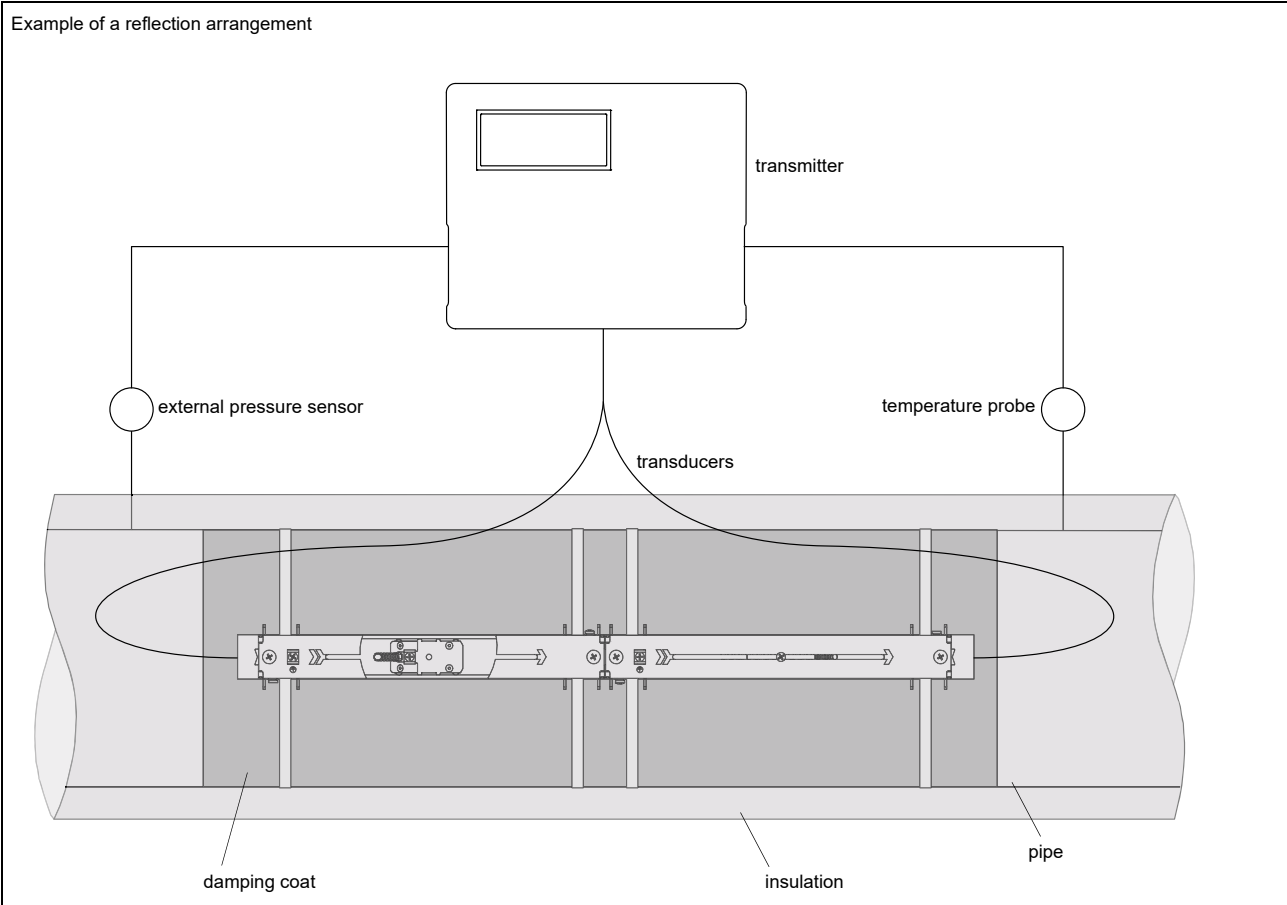
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.








a - transducer distance

Typical measurement setup



Transmitter

Technical data

	FLUXUS G731ST-NNN**.*AL G731ST-NNN**.*ST	FLUXUS G731ST-A2N**.*ST
		
design	standard field device	standard field device zone 2
application	steam measurement ²	
measurement		
measurement principle	transit time difference correlation principle	
flow direction	bidirectional	
synchronised channel averaging	x (2 measuring channels necessary)	
flow velocity	m/s depending on pipe diameter and transducer, see diagrams	
repeatability	0.15 % MV ±0.005 m/s	
fluid	saturated steam, superheated steam	
fluid pressure	bar (a)	3...10
fluid temperature	°C	135...180 135...155 (see pipe surface temperature (Ex) of selected transducer)
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5.1-2011	
measurement uncertainty (volumetric flow rate)		
measurement uncertainty of the measuring system ¹	±0.3 % MV ±0.005 m/s	
measurement uncertainty at the measuring point	±1...3 % MV ±0.005 m/s, depending on the application	
transmitter		
power supply	<ul style="list-style-type: none"> • 100...240 V ±10 %/50...60 Hz or • 11...32 V DC 	
power consumption	W	< 15
number of measuring channels		1, optional: 2
damping	s	0...100 (adjustable)
measuring cycle	Hz	100...1000 (1 channel)
response time	s	1 (1 channel), option: 0.02
housing material		aluminum, powder coated or stainless steel 316L (1.4404) stainless steel 316L (1.4404)
degree of protection		IP66
dimensions	mm	see dimensional drawing
weight	kg	aluminum housing: 4.5 stainless steel housing: 5.8 5.8
fixation		wall mounting, optional: 2" pipe mounting
ambient temperature	°C	-40...+60 (< -20 without operation of the display)
display		240 x 128 pixels, backlight
menu language		English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian, Chinese
explosion protection		
• ATEX		
marking	-	   IIG Ex ec IIC T4 Gc T _a -40...+59/60 °C
measuring functions		
physical quantities		operating volumetric flow rate, mass flow rate, flow velocity
totaliser		volume, mass
calculation functions		average, difference, sum (2 measuring channels necessary)
diagnostic functions		sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times

¹ with aperture calibration of the transducers

² test measurement to validate the application required in advance

³ outside the explosive atmosphere (housing cover open)

		FLUXUS G731ST-NNN**-*AL G731ST-NNN**-*ST	FLUXUS G731ST-A2N**-*ST
communication interfaces			
service interfaces		measured value transmission, parametrisation of the transmitter: <ul style="list-style-type: none"> • USB³ • LAN³ 	
process interfaces		max. 1 option: <ul style="list-style-type: none"> • Modbus RTU • BACnet MS/TP • M-Bus • HART • Profibus PA • FF H1 • Modbus TCP • BACnet IP 	max. 1 option: <ul style="list-style-type: none"> • Modbus RTU • BACnet MS/TP • HART • Profibus PA • FF H1
accessories			
data transmission kit		USB cable	
software		<ul style="list-style-type: none"> • FluxDiagReader: reading of measured values and parameters, graphical representation • FluxDiag (optional): reading of measurement data, graphical representation, report generation, parametrisation of the transmitter 	
data logger			
loggable values		all physical quantities, totalised physical quantities and diagnostic values	
capacity		max. 800 000 measured values	
outputs			
		The outputs are galvanically isolated from the transmitter.	
number		on request, current inputs and outputs: max. 4	
• switchable current output			
		configurable according to NAMUR NE 43 All switchable current outputs are jointly switched to active or passive.	
range	mA	4...20 (alarm current: 3.2...3.99, 20.01...24, hardware fault current: 3.2)	
uncertainty		0.04 % of output value ±3 µA	
active output		R _{ext} = 250...530 Ω, U _{opencircuit} = 28 V DC	
passive output		U _{ext} = 9...30 V DC, depending on R _{ext} (R _{ext} < 458 Ω at 20 V)	
current output in HART mode		option	
• range	mA	4...20 (alarm current: 3.5...3.99, 20.01...22, hardware fault current: 3.2)	
• active output		R _{ext} = 250...530 Ω, U _{opencircuit} = 28 V DC	
• passive output		U _{ext} = 9...30 V DC, depending on R _{ext} (R _{ext} = 250...458 Ω at 20 V)	
• digital output			
functions		<ul style="list-style-type: none"> • frequency output • binary output • pulse output 	
type		open collector (passive)	
operating parameters		OC30V (IEC 60947-5-6) 5...30 V, I _{max} = 20 mA, R _{int} = 1020 Ω Low: U < 2 V at I _{loop} = 2 mA (R _{ext} = 11 kΩ at U _{ext} = 24 V) High: U > 15 V (R _{ext} = 11 kΩ at U _{ext} = 24 V) or OC30V/100mA 5...30 V, I _{max} = 100 mA, R _{int} = 20 Ω Low: U < 2 V at I _{loop} = 2 mA (R _{ext} = 12 kΩ at U _{ext} = 24 V) High: U > 15 V (R _{ext} = 12 kΩ at U _{ext} = 24 V)	
frequency output			
• range	kHz	0.002...10	
• damping	s	0...999.9 (adjustable)	
• pulse-to-pause ratio		1:1	
binary output			
• binary output as alarm output		limit, change of flow direction or error	
pulse output			
• pulse value	units	0.01...1000	
• pulse width	ms	0.05...1000	
• pulse rate		max. 10 000 pulses	

¹ with aperture calibration of the transducers

² test measurement to validate the application required in advance

³ outside the explosive atmosphere (housing cover open)

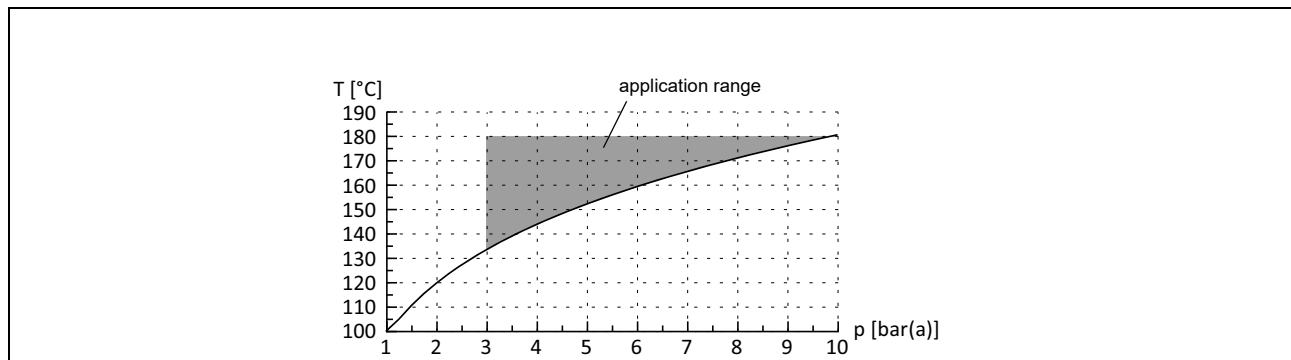
	FLUXUS G731ST-NNN**.*AL G731ST-NNN**.*ST	FLUXUS G731ST-A2N**.*ST
inputs		
	The inputs are galvanically isolated from the transmitter.	
number	on request, current inputs and outputs: max. 4	
• temperature input		
type	Pt100/Pt1000	
connection	4-wire	
range	°C	-150...+560
resolution	K	0.01
accuracy	±0.01 % MV ±0.03 K at 18...28 °C ±0.01 % MV ±0.03 K ±0.0005 %/K at <18 °C/>28 °C	
cable resistance	Ω	max. 1000
• switchable current input		
	All switchable current inputs are jointly switched to active or passive.	
accuracy	±0.1 % MV ±0.01 mA at 18...28 °C ±0.1 % MV ±0.01 mA ±0.005 %/K at <18 °C/>28 °C	
resolution	μA	0.1
active input	R _{int} = 75 Ω, I _{max} ≤ 30 mA U _{opencircuit} = 28 V (open circuit) U _{min} = 21.4 V at 20 mA	
• range	mA	0...20
passive input	U _{ext} = 24 V, R _{int} = 35 Ω, I _{max} ≤ 24 mA	
• range	mA	0...20

¹ with aperture calibration of the transducers

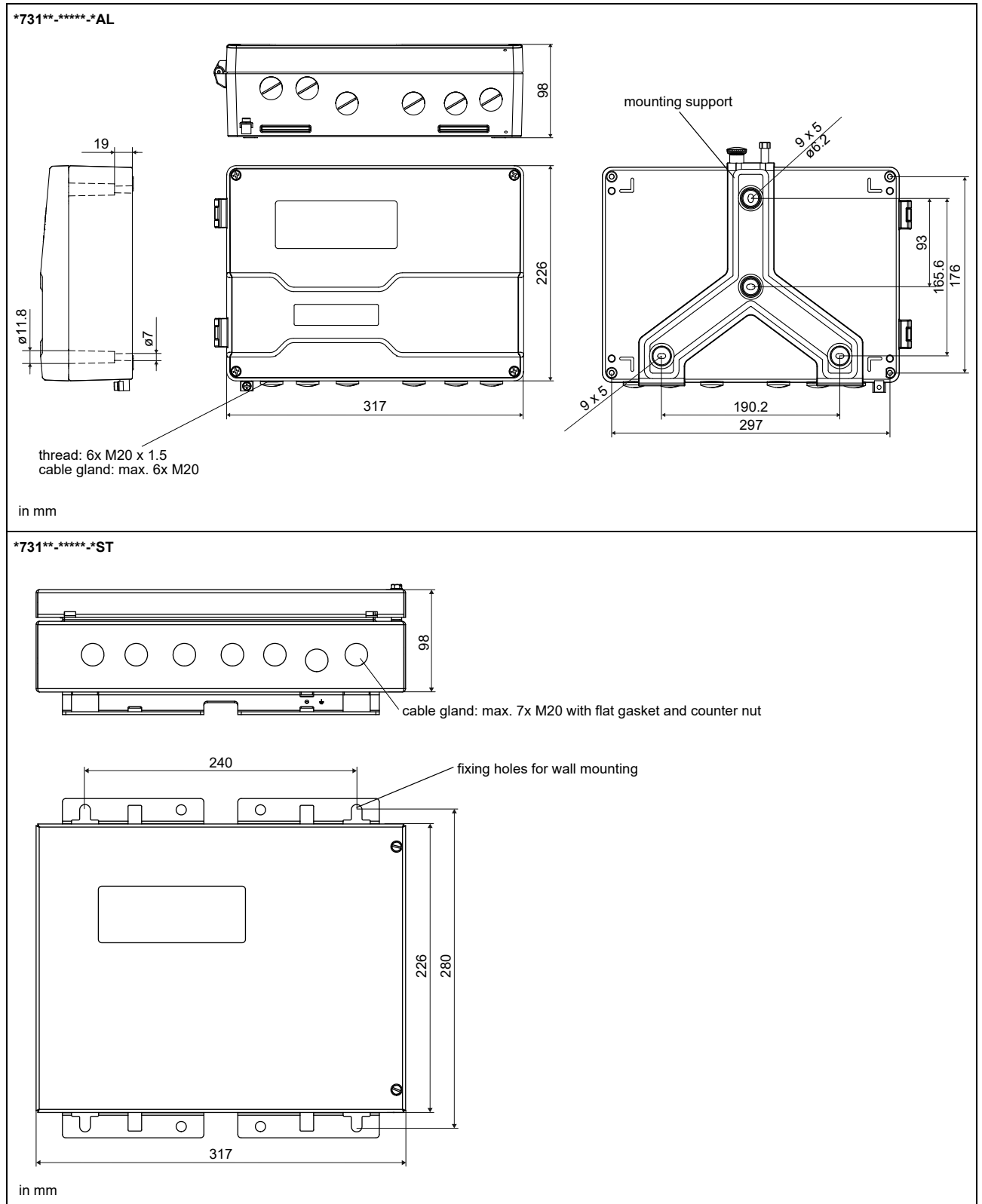
² test measurement to validate the application required in advance

³ outside the explosive atmosphere (housing cover open)

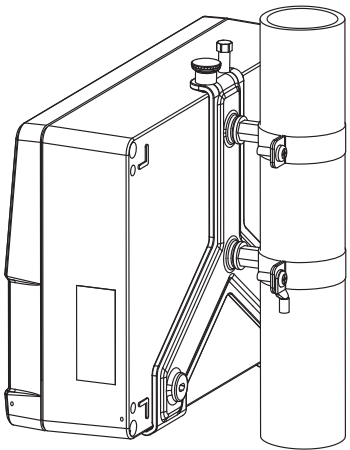
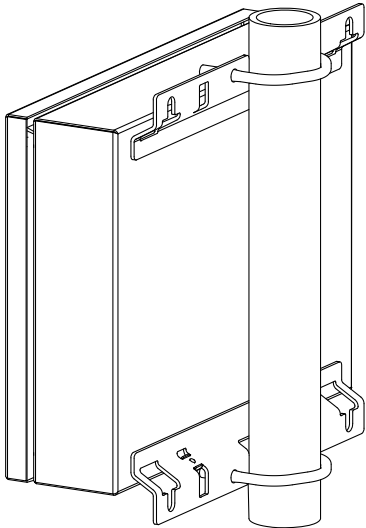
Saturated steam pressure curve



Dimensions



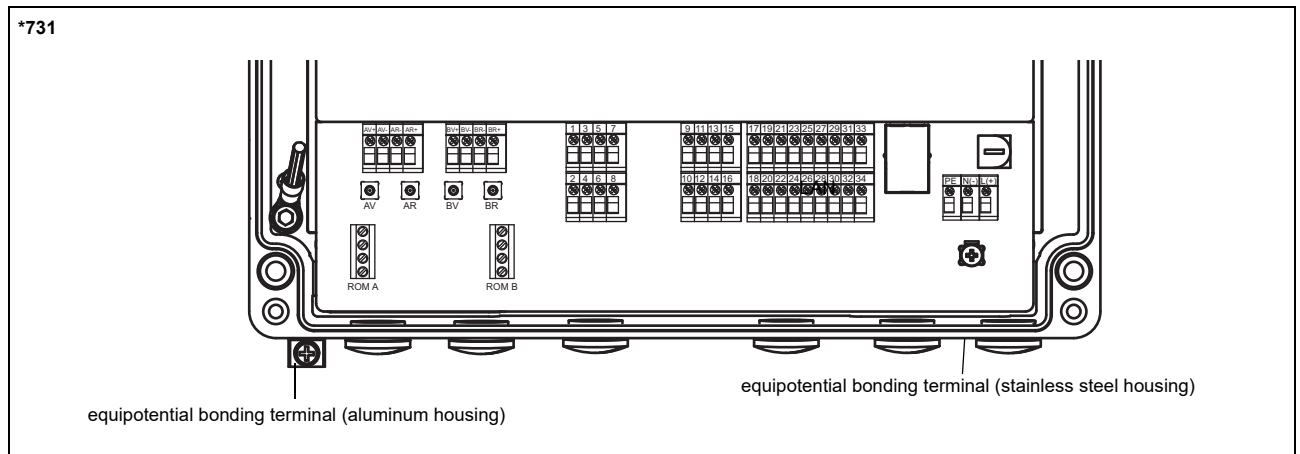
2" pipe mounting kit

<p>*731**_****_*AL</p> 	<p>item number: 731067-1</p>
<p>*731**_****_*ST</p> 	<p>item number: 721110-4</p>

Storage

- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature: -40...+60 °C

Terminal assignment



power supply ¹							
AC				DC			
terminal	connection			terminal	connection		
L	line conductor			(+)	+		
N	neutral conductor			(-)	-		
PE	protective conductor			PE	protective conductor		
transducers							
transducer cable (transducers ****53, ****8*), extension cable				transducer cable (transducers ****52)			
measuring channel A				measuring channel B			
terminal	connection	terminal	connection	transducer	terminal	measuring channel B	connection
AV or AV+	signal	BV	signal	↑	X_AV	X_BV	SMB connector
AVS or AV-	shield	BVS	shield	↕	X_AR	X_BR	SMB connector
ARS or AR-	shield	BRS	shield				
AR or AR+	signal	BR	signal				
outputs, inputs ^{1, 2}							
terminal	connection						
depending on configuration	current output, digital output, current input						
1, 2, 3, 4 5, 6, 7, 8 9, 10, 11, 12 13, 14, 15, 16	temperature input						
29+, 30-	passive current output/HART						
29-, 30+	active current output/HART						
29, 30	Modbus RTU, BACnet MS/TP, M-Bus, Profibus PA, FF H1						
temperature probe							
terminal	direct connection			connection with extension cable			
1, 5, 9, 13	red			red			
2, 6, 10, 14	white			white			
3, 7, 11, 15	red/blue			grey			
4, 8, 12, 16	white/blue			blue			
USB	type C Hi-Speed USB 2.0 Device			service (FluxDiag/FluxDiagReader)			
LAN	RJ45 10/100 Mbps Ethernet			<ul style="list-style-type: none"> service (FluxDiag/FluxDiagReader) Modbus TCP BACnet IP 			

¹ cable (by customer): e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm²

² The number, type and terminal assignment are customised.

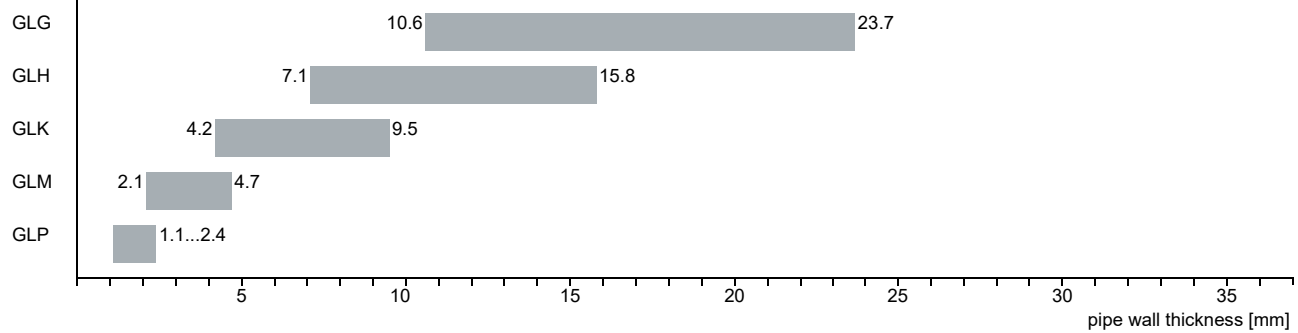
Transducers

Transducer selection

Step 1

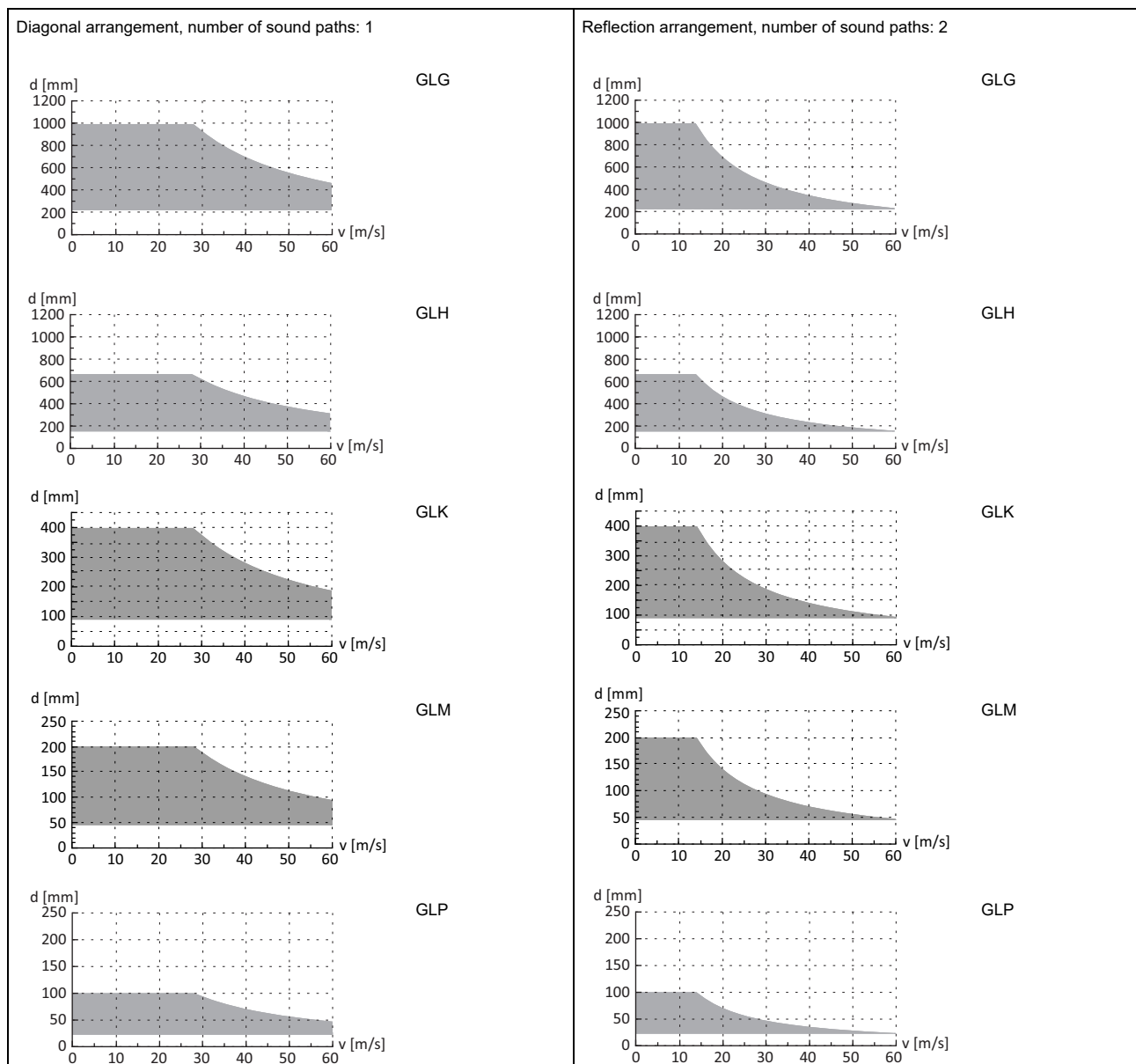
pipe wall thickness

transducer order code



Step 2

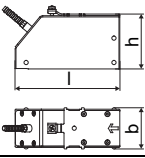
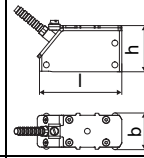

inner pipe diameter d dependent on the flow velocity v of the fluid in the pipe



inner pipe diameter and max. flow velocity for a steam application

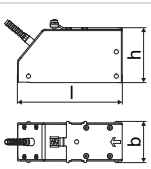
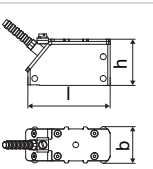

Technical data

Lamb wave transducers (zone 2 - FM Class I Div. 2 - nonEx, TS, steam measurement)

order code		GLG-S***-**TS	GLH-S***-**TS	GLK-S***-**TS	GLM-S***-**TS	GLP-SNNN-**TS
technical type		G(RT)G1S52	G(RT)H1S52	G(RT)K1S52	G(RT)M1S52	G(RT)P1S52
transducer frequency	MHz	0.2	0.3	0.5	1	2
fluid pressure		see saturated steam pressure curve				
inner pipe diameter d						
min.	mm	225	150	90	45	23
max.	mm	1000	667	400	200	100
pipe wall thickness						
min.	mm	10.6	7.1	4.2	2.1	1.1
max.	mm	23.7	15.8	9.5	4.7	2.4
material						
housing		PPSU with stainless steel cover 316Ti (1.4571)				
contact surface		PPSU				
degree of protection		IP66				
transducer cable						
type		1699				
length	m	5			4	
dimensions						
length l	mm	128.5			74	
width b	mm	51			32	
height h	mm	67.5			40.5	
dimensional drawing						
weight (without cable)	kg	0.8			0.16	
storing temperature						
storing temperature	°C	-40...+155				
operating temperature	°C	100...180 (nonEx)				
warm-up time	h	3			1	
temperature compensation		x				
explosion protection						
• ATEX/IECEX						
order code		GLG-SA2*-**TS	GLH-SA2*-**TS	GLK-SA2*-**TS	GLM-SA2*-**TS	-
pipe surface temperature (Ex)	°C	gas: -50...+165 dust: -50...+155				-
marking		CE 0637 Ex II3G II2D Ex nA IIC T6...T3 Gc Ex tb IIIC T80 °C...T160 °C Db				-
certification		IBExU10ATEX1163 X, IECEX IBE 12.0005X				-
• FM						
order code		GLG-SF2*-**TS	GLH-SF2*-**TS	GLK-SF2*-**TS	GLM-SF2*-**TS	-
pipe surface temperature (Ex)	°C	-40...+165				-
degree of protection		IP66				-
marking		 NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860				-

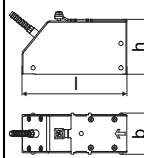
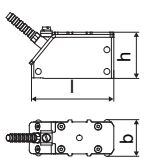
completely thermally insulated transducer installation necessary

Lamb wave transducers (zone 2 - FM Class I Div. 2 - nonEx, T1, steam measurement)

order code		GLG-S***-**T1	GLH-S***-**T1	GLK-S***-**T1	GLM-S***-**T1	GLP-SNNN-**T1
technical type		G(RT)G1S53	G(RT)H1S53	G(RT)K1S53	G(RT)M1S53	G(RT)P1S53
transducer frequency	MHz	0.2	0.3	0.5	1	2
fluid pressure		see saturated steam pressure curve				
inner pipe diameter d						
min.	mm	225	150	90	45	23
max.	mm	1000	667	400	200	100
pipe wall thickness						
min.	mm	10.6	7.1	4.2	2.1	1.1
max.	mm	23.7	15.8	9.5	4.7	2.4
material						
housing		PPSU with stainless steel cover 316Ti (1.4571)				
contact surface		PPSU				
degree of protection		IP66				
transducer cable						
type		1699				
length	m	5			4	
dimensions						
length l	mm	128.5			74	
width b	mm	51			32	
height h	mm	67.5			40.5	
dimensional drawing						
weight (without cable)	kg	0.8			0.16	
storing temperature						
storing temperature	°C	-40...+155				
operating temperature	°C	100...180 (nonEx)				
warm-up time	h	3			1	
temperature compensation		x				
explosion protection						
• ATEX/IECEX						
order code		GLG-SA2*-**T1	GLH-SA2*-**T1	GLK-SA2*-**T1	GLM-SA2*-**T1	-
pipe surface temperature (Ex)	°C	gas: -50...+165 dust: -50...+155				-
marking		CE 0637 Ex II 3G II 2D Ex nA IIC T6...T3 Gc Ex tb IIIC T80 °C...T160 °C Db				-
certification		IBExU10ATEX1163 X, IECEx IBE 12.0005X				-
• FM						
order code		GLG-SF2*-**T1	GLH-SF2*-**T1	GLK-SF2*-**T1	GLM-SF2*-**T1	-
pipe surface temperature (Ex)	°C	-40...+165				-
degree of protection		IP66				-
marking		 NI/CI, I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860				-

completely thermally insulated transducer installation necessary

Lamb wave transducers (zone 1, steam measurement, T1)

order code		GLG-S*1*-**T1	GLH-S*1*-**T1	GLK-S*1*-**T1	GLM-S*1*-**T1
technical type		G(RT)G1S83	G(RT)H1S83	G(RT)K1S83	G(RT)M1S83
transducer frequency	MHz	0.2	0.3	0.5	1
fluid pressure		see saturated steam pressure curve			
inner pipe diameter d					
min.	mm	225	150	90	45
max.	mm	1000	667	400	200
pipe wall thickness					
min.	mm	10.6	7.1	4.2	2.1
max.	mm	23.7	15.8	9.5	4.7
material					
housing		PPSU with stainless steel cover 316Ti (1.4571)			
contact surface		PPSU			
degree of protection		IP66			
transducer cable					
type		1699			
length	m	5			4
dimensions					
length l	mm	128.5			74
width b	mm	51			32
height h	mm	67.5			40.5
dimensional drawing					
weight (without cable)	kg	0.8			0.16
storing temperature	°C	-40...+155			
operating temperature	°C	100...155			
warm-up time	h	3			1
temperature compensation		x			
explosion protection					
• ATEX/IECEX					
order code		GLG-SA1*-**T1	GLH-SA1*-**T1	GLK-SA1*-**T1	GLM-SA1*-**T1
pipe surface temperature (Ex)	°C	-50...+155			
marking		CE 0637 Ex II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC T80 °C...T160 °C Db			
certification		IBExU07ATEX1168 X, IECEx IBE 08.0007X			

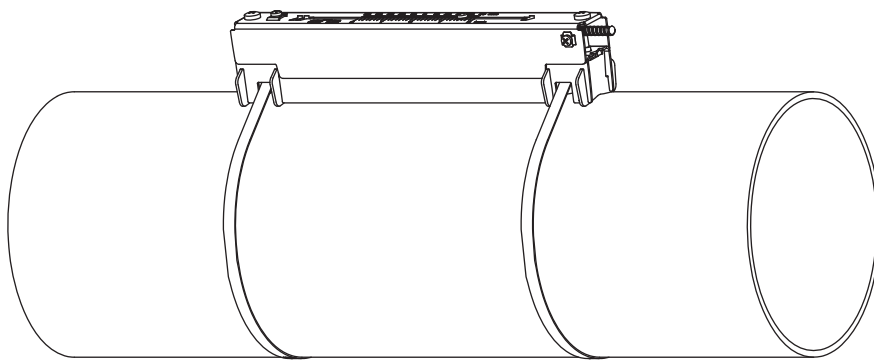
completely thermally insulated transducer installation necessary

Transducer mounting fixture

Order code

1, 2	3	4	5	6	7...10	no. of character
transducer mounting fixture	transducer	measurement arrangement	size	fixation	outer pipe diameter	option
VL						Variofix L
	G					transducers with transducer frequency G
	H					transducers with transducer frequency H
	K					transducers with transducer frequency K
	M					transducers with transducer frequency M
	P					transducers with transducer frequency P
		D				reflection arrangement or diagonal arrangement
			S			small
				S		tension straps
				W		welding
					T360	40...360 mm
					0130	10...130 mm
					0360	130...360 mm
					0920	360...920 mm
					2000	920...2000 mm
					4500	2000...4500 mm

Variofix L (VL)



material: stainless steel 316Ti (1.4571), 316L (1.4404), 17-7PH (1.4568)

inner length:
VL(GHK): 348 mm,
VL(MP): 234 mm

dimensions:
VL(GHK): 423 x 90 x 93 mm
VL(MP): 309 x 57 x 63 mm

Coupling materials for transducers

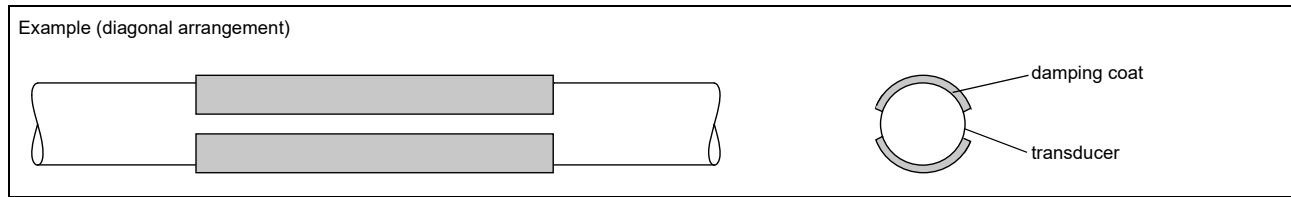
type	ambient temperature °C
coupling foil type VT ¹	-10...+200
coupling compound type E ²	-30...+200

¹ fluid temperature 200 °C: min. 2 years

² in combination with type VT only

Damping coat

The damping coat will be used to reduce acoustic noise influences on the measurement.



Technical data

item number		992080-13
material		multipolymeric matrix/inorganic ceramic coating
packing drum	I	1
properties		heat-resistant, inert
fluid temperature when applying	°C	10...200
drying time (example)		approx. 3 h at 20 °C approx. 15 min at 150 °C
temperature resistance in dry state	°C	max. 650
durability of the packing drum (unopened)		2 years

Observe installation instructions (TI_DampingCoat).

Dimensioning

transducer frequency	number of packing drums		
	outer pipe diameter		
	≤300	≤500	≤700
	mm		
G	2	3	4
H	2	2	3
K	2	2	-
M	2	-	-
P	1	-	-

Connection systems

connection system T1		
connection with extension cable	direct connection	transducers technical type
<p>JBP2, JBP3, JB06</p>		*****53
<p>JB01</p>		*****8*
connection system TS		
connection with extension cable	direct connection	transducers technical type
<p>JB02, JB03, JB04</p>		*****52

Cable

transducer cable		
type		1699
weight	kg/m	0.094
ambient temperature	°C	-55...+200
cable jacket		
material		PTFE
outer diameter	mm	2.9
thickness	mm	0.3
colour		brown
shield		x
sheath		
material		stainless steel 316Ti (1.4571)
outer diameter	mm	8

extension cable			
type		2615	5245
weight	kg/m	0.18	0.38
ambient temperature	°C	-30...+70	-30...+70
properties		halogen-free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen-free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2
cable jacket			
material		PUR	PUR
outer diameter	mm	max. 12	max. 12
thickness	mm	2	2
colour		black	black
shield		x	x
sheath			
material		-	steel wire braid with copolymer sheath
outer diameter	mm	-	max. 15.5

Cable length

transducer frequency	G, H, K		M, P	
transducers technical type	x	l	x	l
*R***8*	5	≤ 300	4	≤ 300
*T***8*	9	≤ 300	9	≤ 300
*R***5*	m	≤ 300	4	≤ 300
*T***5*	m	≤ 300	9	≤ 300

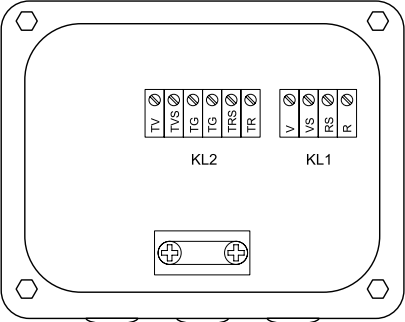
x - transducer cable length

l - max. length of extension cable (depending on the application)

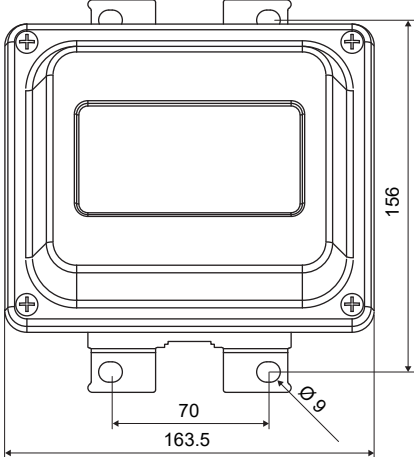
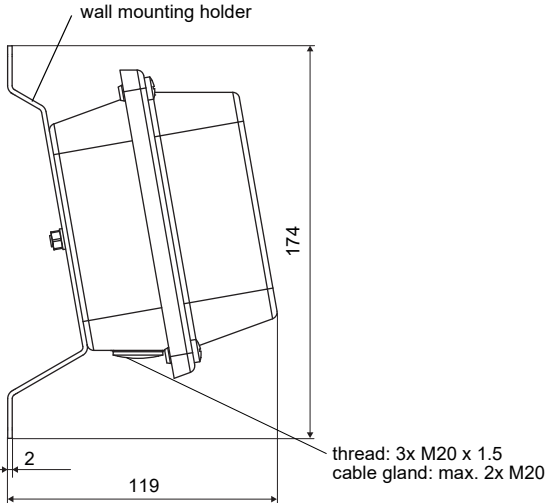
Junction box

Technical data

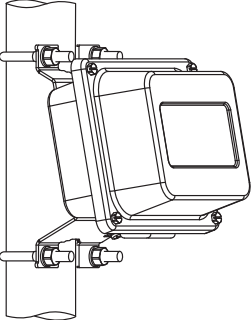
JB01S4E3M			
weight	kg	1.2 kg	
fixation		wall mounting optional: 2" pipe mounting	
material			
housing		stainless steel 316L (1.4404)	
gasket		silicone	
degree of protection		IP66/IP67	
ambient temperature °C		-40...+80	
explosion protection			
• ATEX/IECEX			
marking		CE 0637 Ex II2G II2D Ex eb mb IIC T6...T4 Gb Ex tb IIIC T100 °C Db Ta -40...+70/80 °C	
certification		IBExU06ATEX1161 IECEX IBE 08.0006	
type of protection		gas: increased safety decoupling network: encapsulation dust: protection by enclosure	
Connection			
Transducers			
terminal strip	terminal	connection	transducer
KL1	V	signal	↑
	VS	internal shield	
	RS	internal shield	⌋
	R	signal	
Extension cable			
terminal strip	terminal	connection	
KL2	TV	signal	
	TVS	internal shield	
	TRS	internal shield	
	TR	signal	
JB02, JB03, JB04			
weight	kg	1.2 kg	
fixation		wall mounting optional: 2" pipe mounting	
material			
housing		stainless steel 316L (1.4404)	
gasket		silicone	
degree of protection		JB02, JB03: IP66/IP67 JB04: Type 4X, IP66	
ambient temperature °C		-40...+80	
explosion protection			
• ATEX			
junction box		JB02	
marking		CE UK CA Ex II3G Ex nA IIC T6...T4 Gc II3D Ex tc IIIC T 100 °C Dc -40 ≤ Ta ≤ +70 °C/+80 °C	
• FM			
junction box		JB04	
certification type		JBC24	
marking		FM APPROVED NI/CI, I, II, III/Div. 2 / GP A,B,C,D,E,F,G/ T6 Ta = -40...+60 °C	
Connection			
Transducers			
terminal strip	terminal	connection	transducer
	XV	SMB connector	↑
	XR	SMB connector	⌋
Extension cable			
terminal strip	terminal	connection	
KL2	TV	signal	
	TVS	internal shield	
	TRS	internal shield	
	TR	signal	

JBP2, JBP3, JB06																														
weight	kg 1.2 kg																													
fixation	wall mounting optional: 2" pipe mounting																													
material																														
housing	stainless steel 316L (1.4404)																													
gasket	silicone																													
degree of protection	JBP2, JBP3: IP66/IP67 JB06: Type 4X, IP66																													
ambient temperature °C	-40...+80																													
explosion protection																														
• ATEX																														
junction box marking	JBP2 CE UK CA II3G Ex nA IIC T6...T4 Gc II3D Ex tc IIIC T 100 °C Dc -40 ≤ Ta ≤ +70 °C/+80 °C																													
• FM																														
junction box marking	JB06 JBC23 FM APPROVED NI/CI. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ T6 Ta = -40...+60 °C																													
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>Connection</p>  </div> <div style="width: 45%;"> <p>Transducers</p> <table border="1"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> <th>transducer</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL1</td> <td>V</td> <td>signal</td> <td>↑</td> </tr> <tr> <td>VS</td> <td>internal shield</td> <td></td> </tr> <tr> <td>RS</td> <td>internal shield</td> <td>↕</td> </tr> <tr> <td>R</td> <td>signal</td> <td></td> </tr> </tbody> </table> <p>Extension cable</p> <table border="1"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL2</td> <td>TV</td> <td>signal</td> </tr> <tr> <td>TVS</td> <td>internal shield</td> </tr> <tr> <td>TRS</td> <td>internal shield</td> </tr> <tr> <td>TR</td> <td>signal</td> </tr> </tbody> </table> </div> </div>		terminal strip	terminal	connection	transducer	KL1	V	signal	↑	VS	internal shield		RS	internal shield	↕	R	signal		terminal strip	terminal	connection	KL2	TV	signal	TVS	internal shield	TRS	internal shield	TR	signal
terminal strip	terminal	connection	transducer																											
KL1	V	signal	↑																											
	VS	internal shield																												
	RS	internal shield	↕																											
	R	signal																												
terminal strip	terminal	connection																												
KL2	TV	signal																												
	TVS	internal shield																												
	TRS	internal shield																												
	TR	signal																												

Dimensions

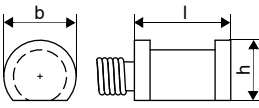
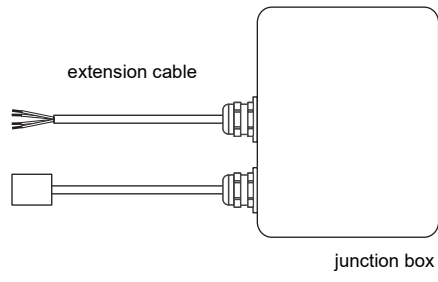
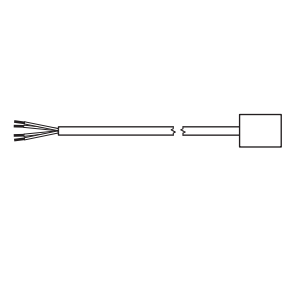
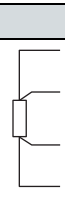
JB0*, JBP*	
	
in mm	

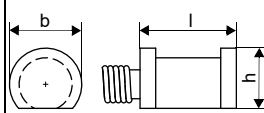

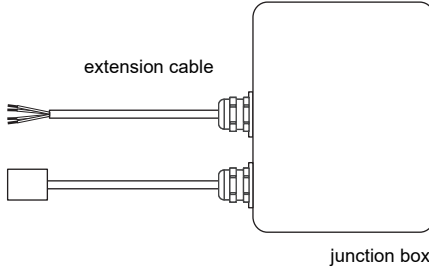
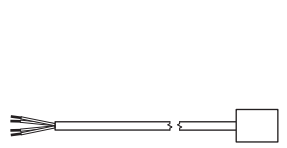
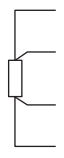
2" pipe mounting kit

<p>JB**</p> 	<p>item number: 751035-2</p>
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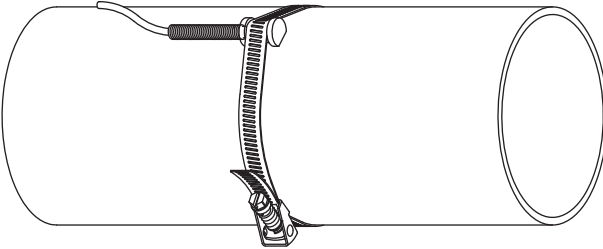
Clamp-on temperature probe (optional)

Technical data


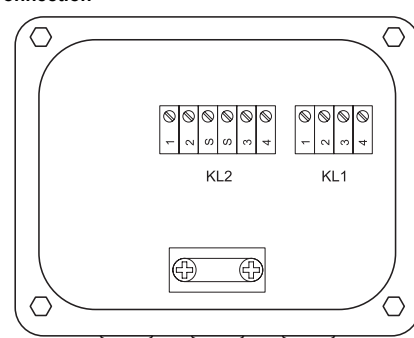
PT12N, PT12N-LC											
item number	PT12N: • 770415-1 • 770414-1 (matched) PT12N-LC: • 770415-4 • 770414-4 (matched)										
design	clamp-on option: with long cable										
type	Pt100										
connection	4-wire										
measuring range	°C -30...+250										
accuracy T	$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot T \text{ [°C] })$ class A										
accuracy ΔT (2x Pt matched according to EN 1434-1)	$\leq 0.1 \text{ K}$ ($3 \text{ K} < \Delta T < 6 \text{ K}$), more corresponding to EN 1434-1										
response time	s 50										
housing material	aluminum										
degree of protection	IP54										
dimensions											
length l	mm 20										
width b	mm 15										
height h	mm 13										
dimensional drawing											
weight	kg 0.25										
accessories											
thermal conductivity foil 250 °C	x										
Connection system											
connection with extension cable	direct connection										
											
Connection											
	<table border="1"> <thead> <tr> <th colspan="2">temperature probe</th> </tr> </thead> <tbody> <tr> <td></td> <td>red</td> </tr> <tr> <td></td> <td>red/blue</td> </tr> <tr> <td></td> <td>white/blue</td> </tr> <tr> <td></td> <td>white</td> </tr> </tbody> </table>	temperature probe			red		red/blue		white/blue		white
temperature probe											
	red										
	red/blue										
	white/blue										
	white										
Cable											
	PT12N	PT12N-LC	extension cable								
type	4 x 0.22 mm ²		LIYCY 8 x 0.14 mm ² grey								
standard length	m 3	15	5/10/25								
max. length	m -		200								
ambient temperature	°C -30...+250		-25...+80								
min. bend radius	mm 27		68								
cable jacket											
material	PFA		PVC								
outer diameter	mm 3.8 ±0.15		4.8 ±0.2								
colour	black		grey								

PT12N		
item number		<ul style="list-style-type: none"> • 770415-1A2 • 770414-1A2 (matched)
design		clamp-on ATEX/UKCA
type		Pt100
connection		4-wire
measuring range	°C	-30...+250
accuracy T		$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot T \text{ [°C]})$ class A
accuracy ΔT (2x Pt matched according to EN 1434-1)		$\leq 0.1 \text{ K}$ ($3 \text{ K} < \Delta T < 6 \text{ K}$), more corresponding to EN 1434-1
response time	s	50
housing material		aluminum
degree of protection		IP67
dimensions		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25
accessories		
thermal conductivity foil 250 °C		x
explosion protection		
• ATEX/UKCA		
marking		 II3G Ex nA IIC T6...T2 Gc Ta -30...+250 °C
Connection system		
connection with extension cable		direct connection
		
Connection		
	temperature probe	
	red	
	red/blue	
	white	
	white/blue	
Cable		
	temperature probe	extension cable
type	4 x 0.25 mm ²	LIYCY 8 x 0.14 mm ²
standard length	m 3	5/10/25
max. length	m -	200
ambient temperature °C	-30...+250	-25...+80
min. bend radius	mm 19	68
cable jacket		
material	PTFE	PVC
outer diameter	mm 3.8	4.8 ±0.2
colour	black	grey

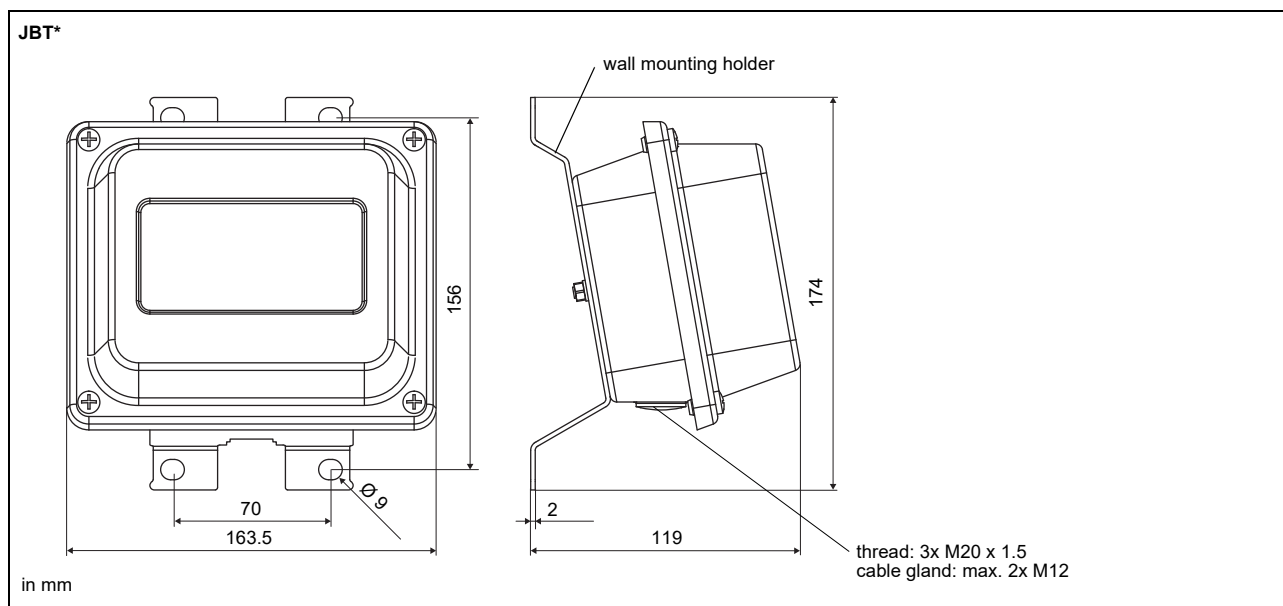
Fixation

<p>tension strap PT12N</p> 	<p>material: stainless steel 301 (1.4310), 410 (1.4006) thermal insulation necessary</p>
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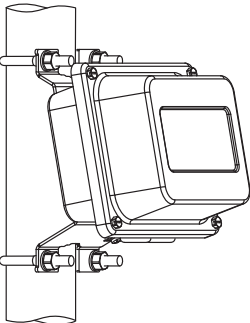
Junction box

JBT2, JBT3																									
item number	<ul style="list-style-type: none"> JBT2: 770428-5A2 JBT3: 751040-36 																								
weight	kg 1.2 kg																								
fixation	wall mounting optional: 2" pipe mounting																								
material																									
housing	stainless steel 316L (1.4404)																								
gasket	silicone																								
degree of protection	IP66/IP67																								
ambient temperature																									
min.	°C -40																								
max.	°C +80																								
explosion protection																									
• ATEX																									
junction box marking	JBT2  II3G Ex nA IIC T6..T4 Gc II3D Ex tc IIIC T 100 °C Dc -40 ≤ Ta ≤ +70 °C/+80 °C																								
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>Connection</p>  </div> <div style="width: 45%;"> <p>Temperature probe</p> <table border="1"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL1</td> <td>1</td> <td>red</td> </tr> <tr> <td>2</td> <td>red/blue</td> </tr> <tr> <td>3</td> <td>white</td> </tr> <tr> <td>4</td> <td>white/blue</td> </tr> </tbody> </table> <p>Extension cable</p> <table border="1"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL2</td> <td>1</td> <td>red</td> </tr> <tr> <td>2</td> <td>grey</td> </tr> <tr> <td>3</td> <td>white</td> </tr> <tr> <td>4</td> <td>blue</td> </tr> </tbody> </table> </div> </div>		terminal strip	terminal	connection	KL1	1	red	2	red/blue	3	white	4	white/blue	terminal strip	terminal	connection	KL2	1	red	2	grey	3	white	4	blue
terminal strip	terminal	connection																							
KL1	1	red																							
	2	red/blue																							
	3	white																							
	4	white/blue																							
terminal strip	terminal	connection																							
KL2	1	red																							
	2	grey																							
	3	white																							
	4	blue																							

Dimensions



2" pipe mounting kit

<p>JB**</p> 	<p>item number: 751035-2</p>
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