

Non-invasive ultrasonic flow measurement

Permanently installed clamp-on ultrasonic flow measurement system for water and wastewater pipes

Features

- Highly accurate non-invasive flow measurement irrespective of the flow direction (bidirectional), with outstanding measurement dynamics, excellent zero-point stability and high repeatability of the measurement results
- Submersible ultrasonic transducers (IP68) provide a reliable and durable solution for flow measurement on buried pipes or for applications where the measuring point can be overflowed
- Simple retrofitting on existing water networks without interruption of supply and disposal and without the need for shaft construction and pipe intrusion, thus saving time and cost

Applications

- Flow measurement on buried water and wastewater pipes
- Flow measurement on water and wastewater pipes which can be overflowed



FLUXUS WD



Variofix C

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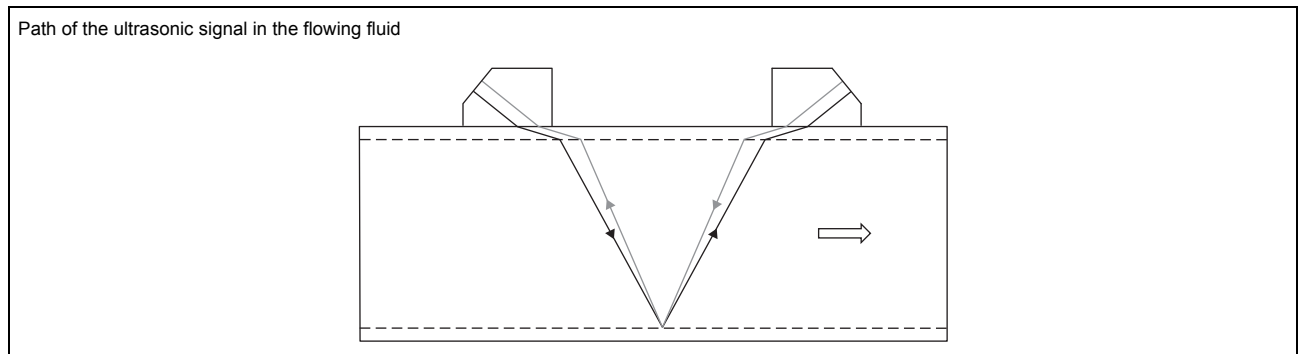
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Function

Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

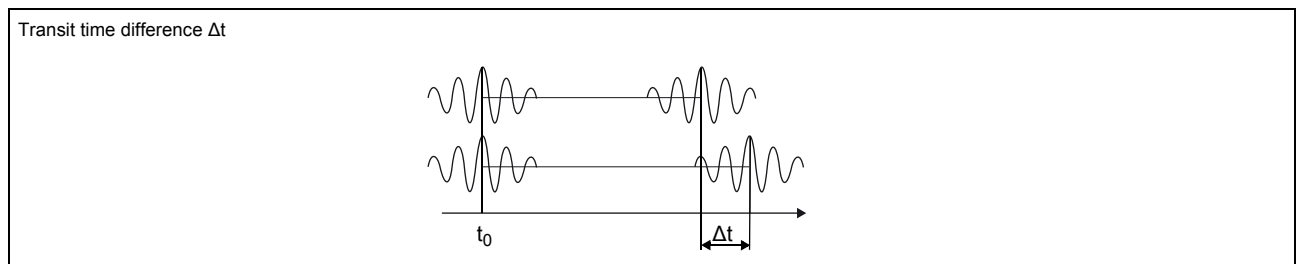


Transit time difference principle

As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference, Δt , is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

Two integrated microprocessors control the entire measuring process. This allows the flowmeter to remove disturbance signals, and to check each received ultrasonic wave for its validity which reduces noise.



HybridTrek

If the gaseous or solid content in the fluid increases occasionally during measurement, a measurement with the transit time difference principle is no longer possible. NoiseTrek mode will then be selected by the flowmeter. This measurement method allows the flowmeter to achieve a stable measurement even with high gaseous or solid content.

The transmitter can switch automatically between transit time and NoiseTrek mode without any changes to the measurement setup.

Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_y}$$

where

- \dot{V} - volumetric flow rate
- k_{Re} - fluid mechanics calibration factor
- A - cross-sectional pipe area
- k_a - acoustical calibration factor
- Δt - transit time difference
- t_y - average of transit times in the fluid

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection arrangement**

The number of sound paths is even. Both of the transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easier.

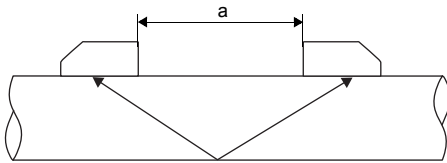
- **diagonal arrangement**

The number of sound paths is odd. Both of the transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

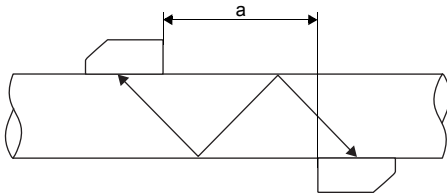
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.

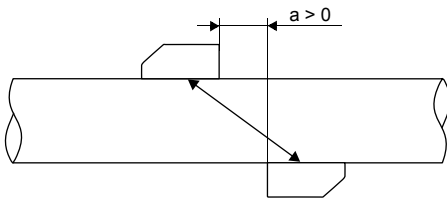
Reflection arrangement, number of sound paths: 2



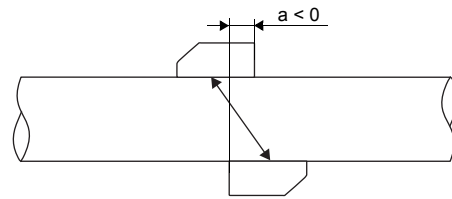
Diagonal arrangement, number of sound paths: 3



Diagonal arrangement, number of sound paths: 1




Diagonal arrangement, number of sound paths: 1, negative transducer distance



a - transducer distance

Transmitter

Technical data

| | | FLUXUS WD |
|---------------------------------------|-----|---|
| | |  |
| application | | flow measurement at water pipes |
| transducers | | WD6500: CDG1LI8 or CDG1N52 WD1200: CDK1LI8 or CDK1N52 WD400: CDM2LI8 or CDM2N52 |
| measurement | | |
| measurement principle | | transit time difference correlation principle, automatic NoiseTrek selection for measurements with high gaseous or solid content |
| flow velocity | m/s | 0.01...25 |
| repeatability | | 0.15 % of reading ±0.01 m/s |
| fluid | | water |
| temperature compensation | | corresponding to the recommendations in ANSI/ASME MFC-5.1-2011 |
| accuracy ¹ | | ±1.2 % of reading ±0.01 m/s |
| • with standard calibration | | |
| • with field calibration ² | | ±0.5 % of reading ±0.01 m/s ² |
| transmitter | | |
| power supply | | <ul style="list-style-type: none"> • 100...230 V/50...60 Hz or • 20...32 V DC or • 11...16 V DC |
| power consumption | W | < 15 |
| number of measuring channels | | 1, optional: 2 |
| damping | s | 0...100 (adjustable) |
| measuring cycle | Hz | 100...1000 (1 channel) |
| response time | s | 1 (1 channel), option: 0.02 |
| housing material | | aluminum, powder coated or stainless steel 316L (1.4404) |
| degree of protection | | IP66 |
| dimensions | mm | see dimensional drawing |
| weight | kg | aluminum housing: 5.4 stainless steel housing: 5.1 |
| fixation | | wall mounting, optional: 2" pipe mounting |
| ambient temperature | °C | -40...+60 °C (< -20 °C without operation of the display) |
| display | | 128 x 64 dots, backlight |
| menu language | | English, German, French, Spanish, Dutch, Russian, Polish |
| measuring functions | | |
| physical quantities | | volumetric flow rate, mass flow rate, flow velocity |
| totalizer | | volume, mass |
| calculation functions | | average, difference, sum (2 measuring channels necessary) |
| diagnostic functions | | sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times |
| communication interfaces | | |
| service interfaces | | measured value transmission, parametrization of the transmitter: <ul style="list-style-type: none"> • USB • Ethernet |
| process interfaces | | max. 1 option: <ul style="list-style-type: none"> • RS485 (ASCII sender) • Modbus RTU³ • BACnet MS/TP • M-Bus • HART³ • Profibus PA³ • FF H1³ • BACnet IP • Modbus TCP³ |
| | | ³ including parametrization of the transmitter |

¹ for transit time difference principle, reference conditions and v > 0.15 m/s

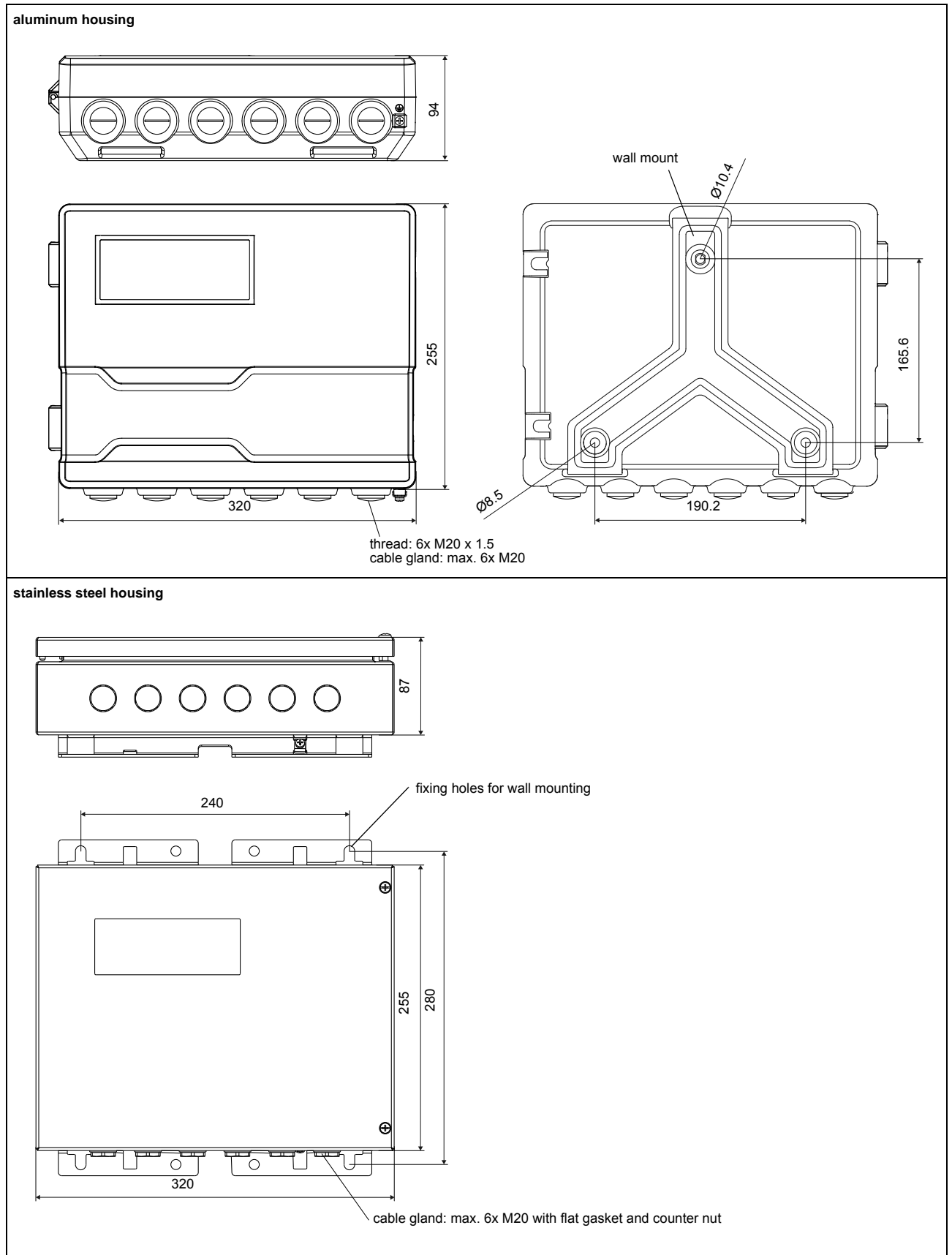
² reference uncertainty < 0.2 %

| FLUXUS WD | |
|------------------------------------|--|
| accessories | |
| serial data kit | USB cable |
| software | <ul style="list-style-type: none"> FluxDiagReader: download of measured values and parameters, graphical presentation FluxDiag (optional): download of measurement data, graphical presentation, report generation, parametrization of the transmitter |
| data logger | |
| loggable values | all physical quantities, totalized values and diagnostic values |
| capacity | max. 800 000 measured values |
| outputs | |
| | The outputs are galvanically isolated from the transmitter. |
| number | switchable current output: 1 oder HART und binary output: 2 |
| • switchable current output | |
| number | max. 1 (standard) |
| range | mA 4...20 (3.2...22) |
| accuracy | 0.04 % of reading $\pm 3 \mu\text{A}$ |
| active output | $R_{\text{ext}} < 350 \Omega$ |
| passive output | $U_{\text{ext}} = 8...30 \text{ V}$, depending on R_{ext} ($R_{\text{ext}} < 1 \text{ k}\Omega$ at 30 V) |
| • current output | |
| number | max. 1 (HART) |
| range | mA 0/4...20 |
| accuracy | 0.1 % of reading $\pm 15 \mu\text{A}$ |
| active output | $R_{\text{ext}} < 500 \Omega$ |
| current output in HART mode | I1 |
| • range | mA 4...20 |
| • active output | $U_{\text{int}} = 24 \text{ V}$ |
| • binary output | |
| number | 2 |
| optorelay | 26 V/100 mA |
| binary output as alarm output | |
| • functions | limit, change of flow direction or error |
| binary output as pulse output | |
| • functions | mainly for totalizing |
| • pulse value | units 0.01...1000 |
| • pulse width | ms 1...1000 |

¹ for transit time difference principle, reference conditions and $v > 0.15 \text{ m/s}$

² reference uncertainty < 0.2 %

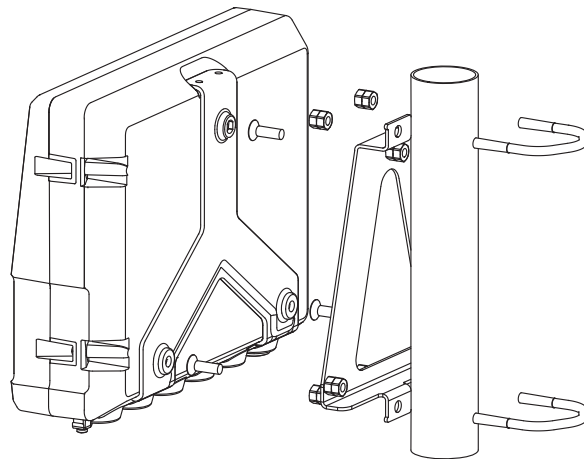
Dimensions



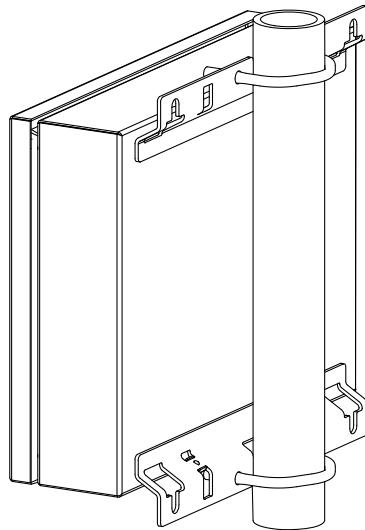
in mm

2" pipe mounting kit

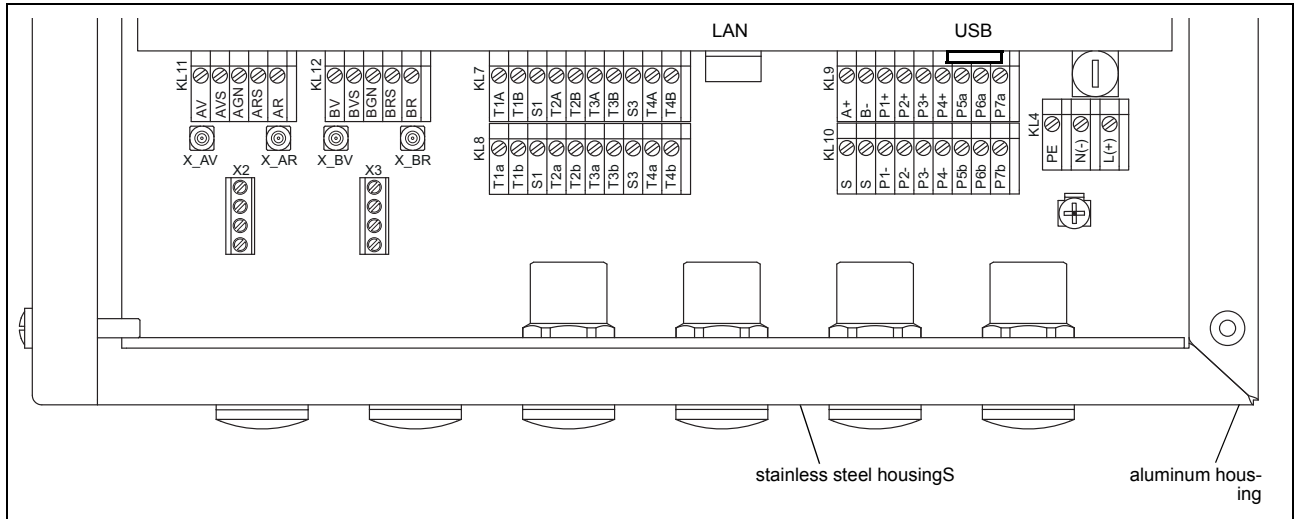
aluminum housing



stainless steel housing



Terminal assignment

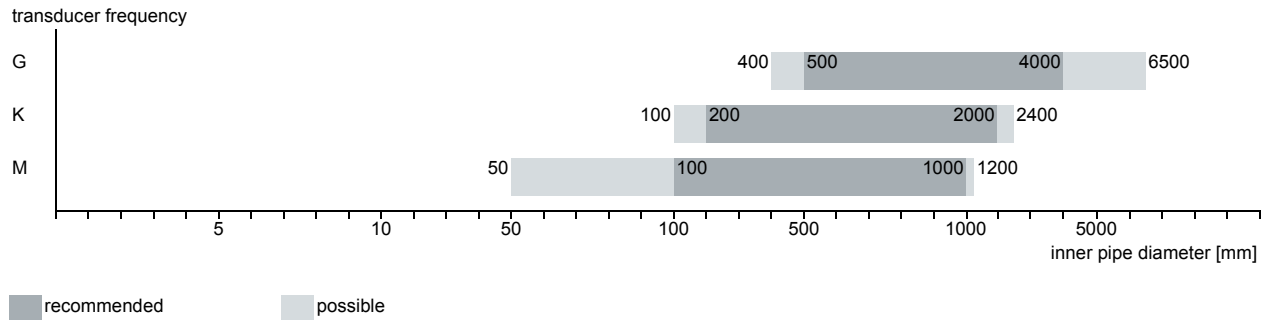


| power supply ¹ | | | | |
|------------------------------|-----------------|---------------------------------------|-----------------|--|
| terminal strip KL4 | | | | |
| terminal | connection (AC) | | connection (DC) | |
| PE | earth | | earth | |
| N(-) | neutral | | - | |
| L(+) | phase | | + | |
| transducers, extension cable | | | | |
| terminal strip KL11, KL12 | | | | |
| measuring channel A | | measuring channel B | | transducer |
| terminal | connection | terminal | connection | |
| AV | signal | BV | signal | ↑ ↕ |
| AVS | internal shield | BVS | internal shield | |
| ARS | internal shield | BRS | internal shield | |
| AR | signal | BR | signal | |
| outputs ¹ | | communication interfaces ¹ | | |
| terminal strip KL9, KL10 | | terminal strip KL9, KL10 | | |
| terminal | connection | terminal | connection | communication interface |
| P1+ P1- | current output | A+ | signal + | <ul style="list-style-type: none"> • RS485 • Modbus RTU • BACnet MS/TP • M-Bus • Profibus PA • FF H1 |
| | | | B- | |
| P5a...P6a P5b...P6b | binary output | S | shield | <ul style="list-style-type: none"> • USB • Ethernet • BACnet IP • Modbus TCP |
| | | | | |

¹ cable (by customer):
 - lead cross sectional area: 0.25...2.5 mm²
 - outer diameter of the cable (stainless steel housing, with ferrite nut): max. 7.6 mm

Transducers

Transducer selection

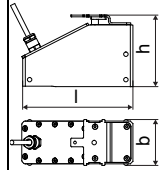
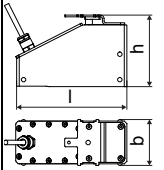
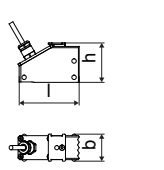


Technical data

Shear wave transducers

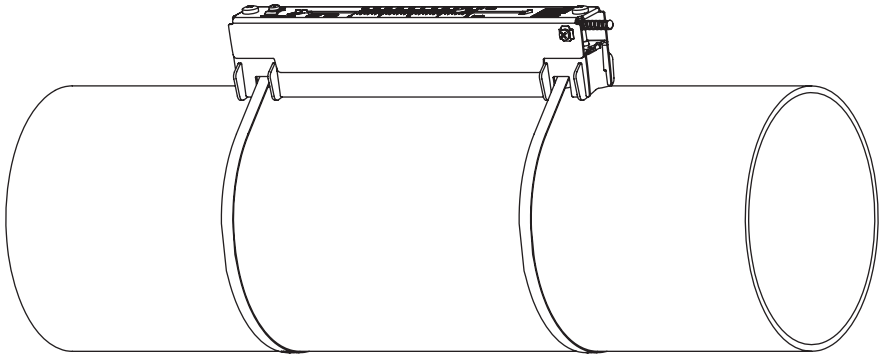
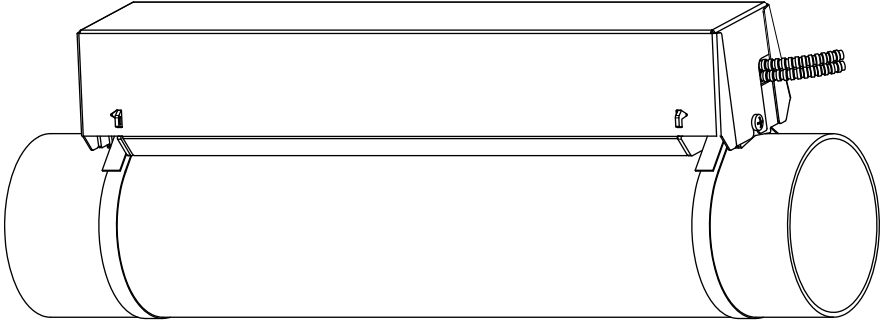
| technical type | | CDG1N52 | CDK1N52 | CDM2N52 |
|------------------------------|-----|---|---|---|
| transducer frequency | MHz | 0.2 | 0.5 | 1 |
| inner pipe diameter d | | | | |
| min. extended | mm | 400 | 100 | 50 |
| min. recommended | mm | 500 | 200 | 100 |
| max. recommended | mm | 4000 | 2000 | 1000 |
| max. extended | mm | 6500 | 2400 | 1200 |
| pipe wall thickness | | | | |
| min. | mm | 11 | 5 | 2 |
| material | | | | |
| housing | | PEEK with stainless steel cap 316L (1.4404) | PEEK with stainless steel cap 316L (1.4404) | PEEK with stainless steel cap 316L (1.4404) |
| contact surface | | PEEK | PEEK | PEEK |
| degree of protection | | IP67 | IP67 | IP67 |
| transducer cable | | | | |
| type | | 1699 | 1699 | 1699 |
| length | m | 5 | 5 | 4 |
| dimensions | | | | |
| length l | mm | 129.5 | 126.5 | 64 |
| width b | mm | 51 | 51 | 32 |
| height h | mm | 67 | 67.5 | 40.5 |
| dimensional drawing | | | | |
| weight (without cable) | kg | 0.47 | 0.36 | 0.066 |
| ambient temperature | | | | |
| min. | °C | -40 | -40 | -40 |
| max. | °C | +130 | +130 | +130 |
| temperature compensation | | x | x | x |

Shear wave transducers (IP68)

| | | | | |
|------------------------------|-----|---|---|---|
| technical type | | CDG1LI8 | CDK1LI8 | CDM2LI8 |
| transducer frequency | MHz | 0.2 | 0.5 | 1 |
| inner pipe diameter d | | | | |
| min. extended | mm | 400 | 100 | 50 |
| min. recommended | mm | 500 | 200 | 100 |
| max. recommended | mm | 4000 | 2000 | 1000 |
| max. extended | mm | 6500 | 2400 | 1200 |
| pipe wall thickness | | | | |
| min. | mm | 11 | 5 | 2 |
| material | | | | |
| housing | | PEEK with stainless steel cap 316Ti (1.4571) | PEEK with stainless steel cap 316Ti (1.4571) | PEEK with stainless steel cap 316Ti (1.4571) |
| contact surface | | PEEK | PEEK | PEEK |
| degree of protection | | IP68 ¹ | IP68 ¹ | IP68 ¹ |
| transducer cable | | | | |
| type | | 2550 | 2550 | 2550 |
| length | m | 12 | 12 | 12 |
| dimensions | | | | |
| length l | mm | 130 | 130 | 72 |
| width b | mm | 54 | 54 | 32 |
| height h | mm | 83.5 | 83.5 | 46 |
| dimensional drawing | |  |  |  |
| weight (without cable) | kg | 0.43 | 0.43 | 0.085 |
| ambient temperature | | | | |
| min. | °C | -40 | -40 | -40 |
| max. | °C | +100 | +100 | +100 |
| temperature compensation | | x | x | x |

¹ test conditions: 3 months/2 bar (20 m)/20 °C

Transducer mounting fixture

| | |
|---|---|
| <p>Variofix L (VLK, VLM)</p>  | <p>material: 316 (1.4571), 316L (1.4404), 17-7PH (1.4568) inner length: VLK: 348 mm, option IP68: 368 mm VLM: 234 mm dimensions: VLK: 423 x 90 x 93 mm option IP68: 443 x 94 x 105 mm VLM: 309 x 57 x 63 mm</p> |
| <p>Variofix C (VCK, VCM)</p>  | <p>material: 316 (1.4571) inner length: VCK-*S: 350 mm VCM: 400 mm dimensions: VCK-*S (****52): 410 x 122 x 102 mm, VCK-*S (****L18): 410 x 126 x 120 mm VCM: 460 x 96 x 80 mm</p> |

Coupling materials for transducers

| type | ambient temperature °C | material |
|-----------------------|---------------------------|-----------------|
| coupling foil type VT | -10...+200 | fluoroelastomer |

Connection systems

| connection system TS | | |
|---------------------------------|-------------------|----------------------------|
| connection with extension cable | direct connection | transducers technical type |
| <p>JB03</p> | | ****52 |
| <p>JBP3</p> | | ****L* |

x - transducer cable length
 l - max. length of extension cable

Cable

| transducer cable | | | |
|---------------------|------|--------------------------------|-------------------------|
| type | | 1699 | 2550 |
| weight | kg/m | 0.094 | 0.035 |
| ambient temperature | °C | -55...+200 | -40...+100 |
| properties | | | longitudinal watertight |
| cable jacket | | | |
| material | | PTFE | PUR |
| outer diameter | mm | 2.9 | 5.2 ±0.2 |
| thickness | mm | 0.3 | 0.9 |
| colour | | brown | grey |
| shield | | x | x |
| sheath | | | |
| material | | stainless steel 316Ti (1.4571) | - |
| outer diameter | mm | 8 | - |

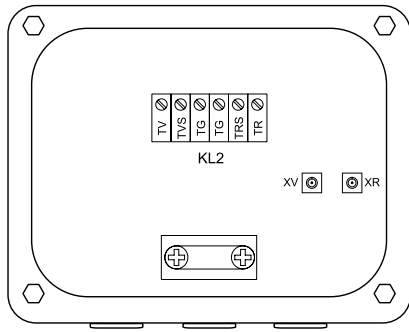
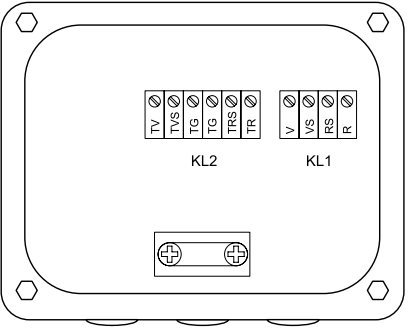
| extension cable | | | |
|---------------------|------|--|--|
| type | | 2615 | 5245 |
| weight | kg/m | 0.18 | 0.38 |
| ambient temperature | °C | -30...+70 | -30...+70 |
| properties | | halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2 | halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2 |
| cable jacket | | | |
| material | | PUR | PUR |
| outer diameter | mm | 12 | 12 |
| thickness | mm | 2 | 2 |
| colour | | black | black |
| shield | | x | x |
| sheath | | | |
| material | | - | steel wire braid with copolymer sheath |
| outer diameter | mm | - | 15.6 |

Cable length

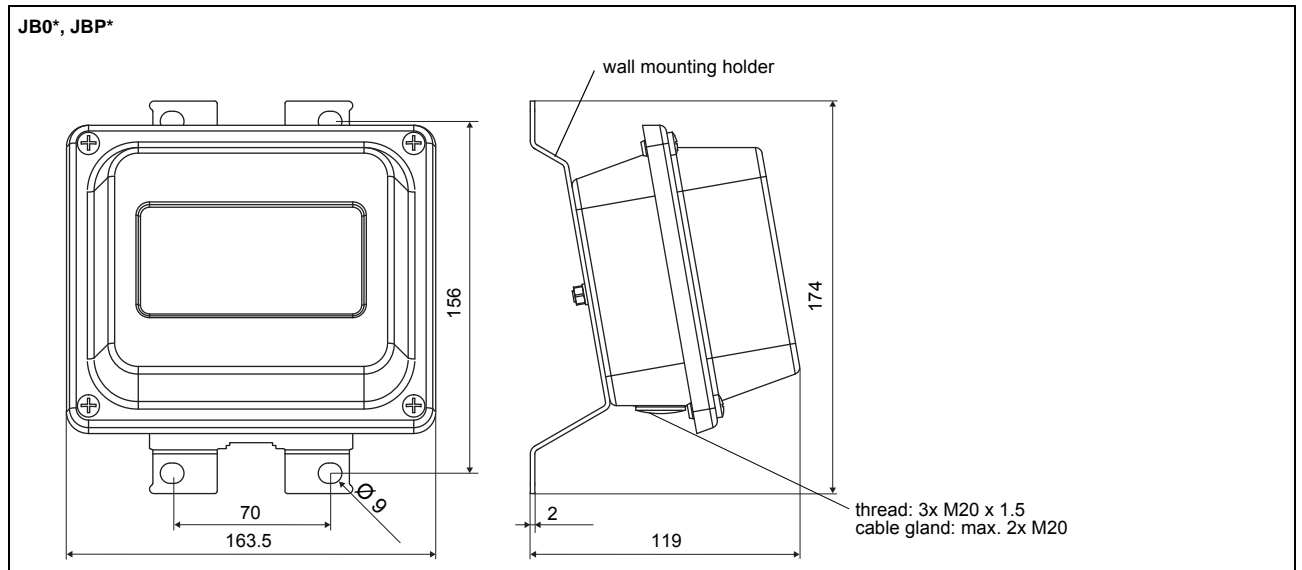
| transducer frequency | F, G, H, K | | M, P | | Q | | S | | |
|-----------------------------|------------|----|-------|----|-------|---|------|---|------|
| connection system TS | | | | | | | | | |
| transducers technical type | x | l | x | l | x | l | x | l | |
| *D***5* | m | 5 | ≤ 300 | 4 | ≤ 300 | 3 | ≤ 90 | 2 | ≤ 40 |
| ****L* | m | 12 | ≤ 300 | 12 | ≤ 300 | - | - | - | - |

Junction box

Technical data

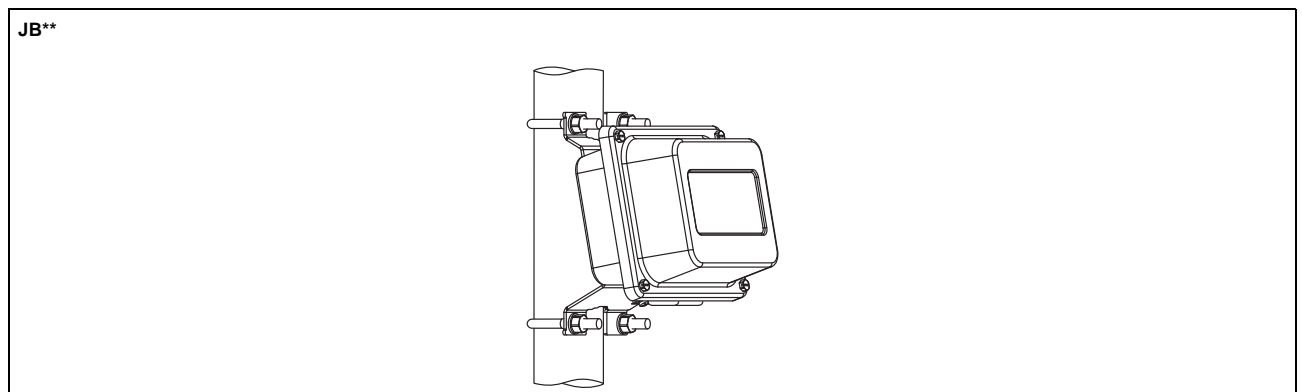
| JB03 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|----------|---|----------------|----------|------------|------------|-----|----|---------------|---|----|-----------------|---------------|----|-----------------|----------|------------|--------|----|----------------|----------|-----------------|-----|-----------------|--------|--------|-----------------|-----|-----------------|----|--------|
| weight | kg | 1.2 kg | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| fixation | | wall mounting optional: 2" pipe mounting | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| material | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| housing | | stainless steel 316L (1.4404) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| gasket | | silicone | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| degree of protection | | IP67 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ambient temperature | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| min. | °C | -40 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| max. | °C | +80 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div style="display: flex; justify-content: space-between;"> <div style="width: 30%;"></div> <div style="width: 65%;"> <p>connection</p>  <p>transducers</p> <table border="1"> <thead> <tr> <th></th> <th>terminal</th> <th>connection</th> <th>transducer</th> </tr> </thead> <tbody> <tr> <td></td> <td>XV</td> <td>SMB connector</td> <td>↑</td> </tr> <tr> <td></td> <td>XR</td> <td>SMB connector</td> <td>↕</td> </tr> </tbody> </table> <p>extension cable</p> <table border="1"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL2</td> <td>TV</td> <td>signal</td> </tr> <tr> <td>TVS</td> <td>internal shield</td> </tr> <tr> <td>TRS</td> <td>internal shield</td> </tr> <tr> <td>TR</td> <td>signal</td> </tr> </tbody> </table> </div> </div> | | | | terminal | connection | transducer | | XV | SMB connector | ↑ | | XR | SMB connector | ↕ | terminal strip | terminal | connection | KL2 | TV | signal | TVS | internal shield | TRS | internal shield | TR | signal | | | | | |
| | terminal | connection | transducer | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | XV | SMB connector | ↑ | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | XR | SMB connector | ↕ | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| terminal strip | terminal | connection | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KL2 | TV | signal | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | TVS | internal shield | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | TRS | internal shield | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | TR | signal | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| JBP3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| weight | kg | 1.2 kg | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| fixation | | wall mounting optional: 2" pipe mounting | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| material | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| housing | | stainless steel 316L (1.4404) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| gasket | | silicone | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| degree of protection | | IP67 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ambient temperature | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| min. | °C | -40 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| max. | °C | +80 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div style="display: flex; justify-content: space-between;"> <div style="width: 30%;"></div> <div style="width: 65%;"> <p>connection</p>  <p>transducers</p> <table border="1"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> <th>transducer</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL1</td> <td>V</td> <td>signal</td> <td>↑</td> </tr> <tr> <td>VS</td> <td>internal shield</td> <td></td> </tr> <tr> <td>RS</td> <td>internal shield</td> <td>↕</td> </tr> <tr> <td>R</td> <td>signal</td> <td></td> </tr> </tbody> </table> <p>extension cable</p> <table border="1"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL2</td> <td>TV</td> <td>signal</td> </tr> <tr> <td>TVS</td> <td>internal shield</td> </tr> <tr> <td>TRS</td> <td>internal shield</td> </tr> <tr> <td>TR</td> <td>signal</td> </tr> </tbody> </table> </div> </div> | | | terminal strip | terminal | connection | transducer | KL1 | V | signal | ↑ | VS | internal shield | | RS | internal shield | ↕ | R | signal | | terminal strip | terminal | connection | KL2 | TV | signal | TVS | internal shield | TRS | internal shield | TR | signal |
| terminal strip | terminal | connection | transducer | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KL1 | V | signal | ↑ | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VS | internal shield | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | RS | internal shield | ↕ | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | R | signal | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| terminal strip | terminal | connection | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KL2 | TV | signal | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | TVS | internal shield | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | TRS | internal shield | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | TR | signal | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Dimensions



in mm

2" pipe mounting kit



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